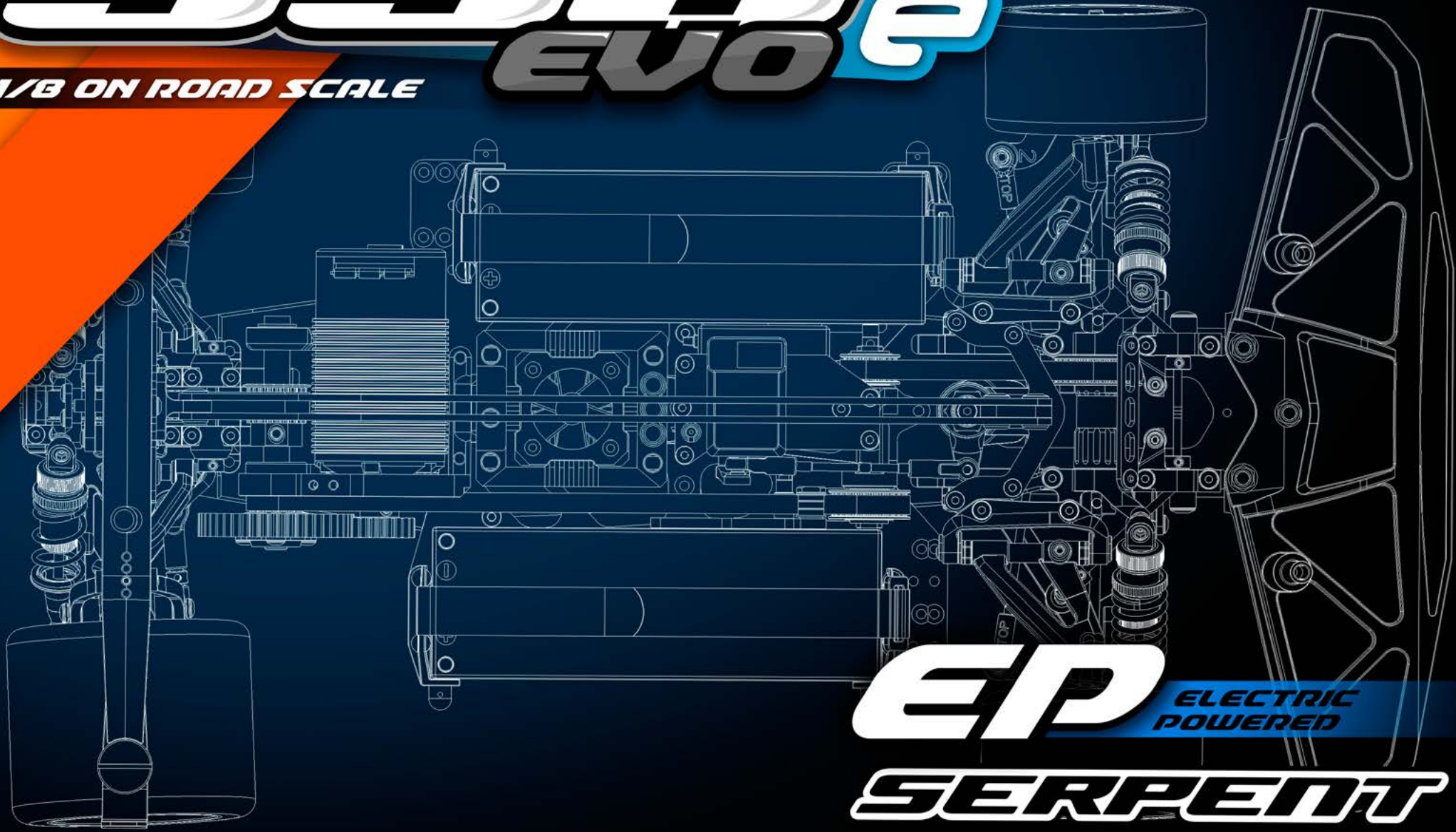


**INSTRUCTION  
MANUAL**

# VIPER 9901 EVO e

**1/8 ON ROAD SCALE**



**EP** **ELECTRIC  
POWERED**  
**SERPENT**

## INTRODUCTION

The Serpent Viper 990e EVO is designed to be a world champion, while still being easy to use, assemble, and set up. The Serpent Viper 990e EVO offers state of the art specifications and leads the way in chassis design, using all the knowledge we have from 1/8 scale racing into this design too. Continuously pushing the performance envelope, Serpent's engineers have added new and innovative features that help take your Serpent Viper 990e into the winner's circle.

Designed by Michael Salven

Team Serpent  
Multiple World Champions

## INSTRUCTIONS

Serpent's long tradition of excellence extends to the instruction manuals, and this instruction manual is no exception. The easy-to-follow layout is richly illustrated with 3D-rendered full-color images to make your building experience quick and easy. Following the instructions will result in a well-built, high-performance race-car that will soon be able to unleash its full potential at the racetrack. The kit includes bags, with bag numbers, which refer to the same step in the manual. Open only the indicated bag(s) per step and finish that part of the assembly. Remaining parts will be needed later on in the assembly process.

## PLASTIC PARTS

The Serpent moulded parts are very durable and hard. When assembling longer screws in new composite parts, make sure to use new hex bits in your (power) tools. Pre-threading also helps to avoid screw damage.

## SETUP

In certain assembly steps you need to make basic adjustments, which will give you a good initial setup for your Serpent Viper 990e EVO. Fine-tuning the initial setup is an essential part of building a high-performance racecar like your Serpent Viper 990e EVO.

## EXPLODED VIEWS AND PARTS LIST

The exploded views and parts lists for the Serpent Viper 990e EVO are presented in the Reference Guide section in the back of this manual. The exploded views show all the 990e EVO parts of a particular assembly step along with the Serpent part number and hotlink to the Serpent website. Part numbers in orange indicates that this part is an optional. Optionals part names and numbers are showed below.

## CUSTOMER SERVICE

Serpent has made a strong effort to make this manual as complete and clear as possible. Additional info may be published in our website: [www.serpent.com](http://www.serpent.com) or you may ask your dealer or the Serpent distributor for advice, or email Serpent direct: [info@serpent.com](mailto:info@serpent.com). The Serpent Facebook, Twitter and Youtube pages give additional means of support and communications.

## SAFETY

Read and take note of the 'Read this First section' before proceeding to assemble the car-kit. This car-kit is intended for persons aged 16 or older.

## READ THIS FIRST!

- This is a highly technical hobby product, intended to be used in a safe racing environment. This car is capable of speeds in excess of 80 km/h or 50mph. Please follow these guidelines when building and operating this model.
- Parental guidance is required when the builder/user of this car is under 16.
- Follow the building instructions. If in doubt, contact your dealer or importer.
- Be sure to use the proper tools when assembling the car. Always exercise caution when using electric tools, knives and other sharp objects.
- Be careful when using liquids like lubrication oil, fuel or glue. Do not swallow.
- Follow the manufacturer's instruction in case you experience irritation after using the product.
- Be careful when operating the car. Stay away from any rotating parts such as wheels, gears and transmission. Stay away from motor, engine and exhaust pipe system or speedo during and immediately after use, as these parts may be very hot. We advise to use protective hand gloves.
- Only operate this car in a safe environment, like a special racing track or a closed parking lot. Avoid using this car on public roads, crowded places or near infants.
- Before operating this car, always check the mechanical status of the car. Also check that the transmitter and receiver frequencies correspond and are not used by any other racer at the same time. Check that the batteries of the transmitter and receiver- are fully charged.
- After use, always check all the mechanics of the car. We advise to clean the car immediately after use, and inspect the parts for wear or fractures. Replace when necessary. Do not use water, methanol, thinner or other solvents to clean the car.
- Empty the fuel tank (depending on model) if needed and disconnect the receiver battery.
- Store the car in a dry and heated place to avoid corrosion of metal parts.
- Avoid using this car in wet conditions as the water will cause corrosion on the metal parts and bearings and these parts will cease to function properly. If driven in the wet, ensure that all the electric equipment is waterproofed and after use, that all moving parts are dried immediately.

## CONTENTS

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## LINES DESCRIPTION

Each step contains a variety of numbers, lines, and symbols. The numbers represent the order in which the parts should be assembled. The lines are described below.



Step number; the order in which you should assemble the indicated parts



Length after assembly



Assembly path of one item into another



Group of items (within lines) should be assembled first



Direction the item should be moved



Glue one item to another



Connect one item to another



Gap between two items



Press/Insert one item into another

## ICONS DESCRIPTION

Each step contains a variety of symbols described below.



Carefull, read and check very well.



Apply a small amount of cyano glue. Use wear protection for eyes and hands.



Detail view to explain assembly or order of parts better.



Default set-up: This symbol indicates the default setup.



Grease: apply a small amount of grease to the parts shown.



Silicone grease: apply a small amount of grease to the parts shown.



Thread lock: apply a small amount on the parts shown. Before to apply the threadlock, make sure to degrease the parts very well, as otherwise the threadlock will not work.



Silicone oil: use the indicated silicone oil for the shocks and differentials.



Oil: apply a small amount of oil to the parts shown.



Left and right parts should be assembled in the same way.



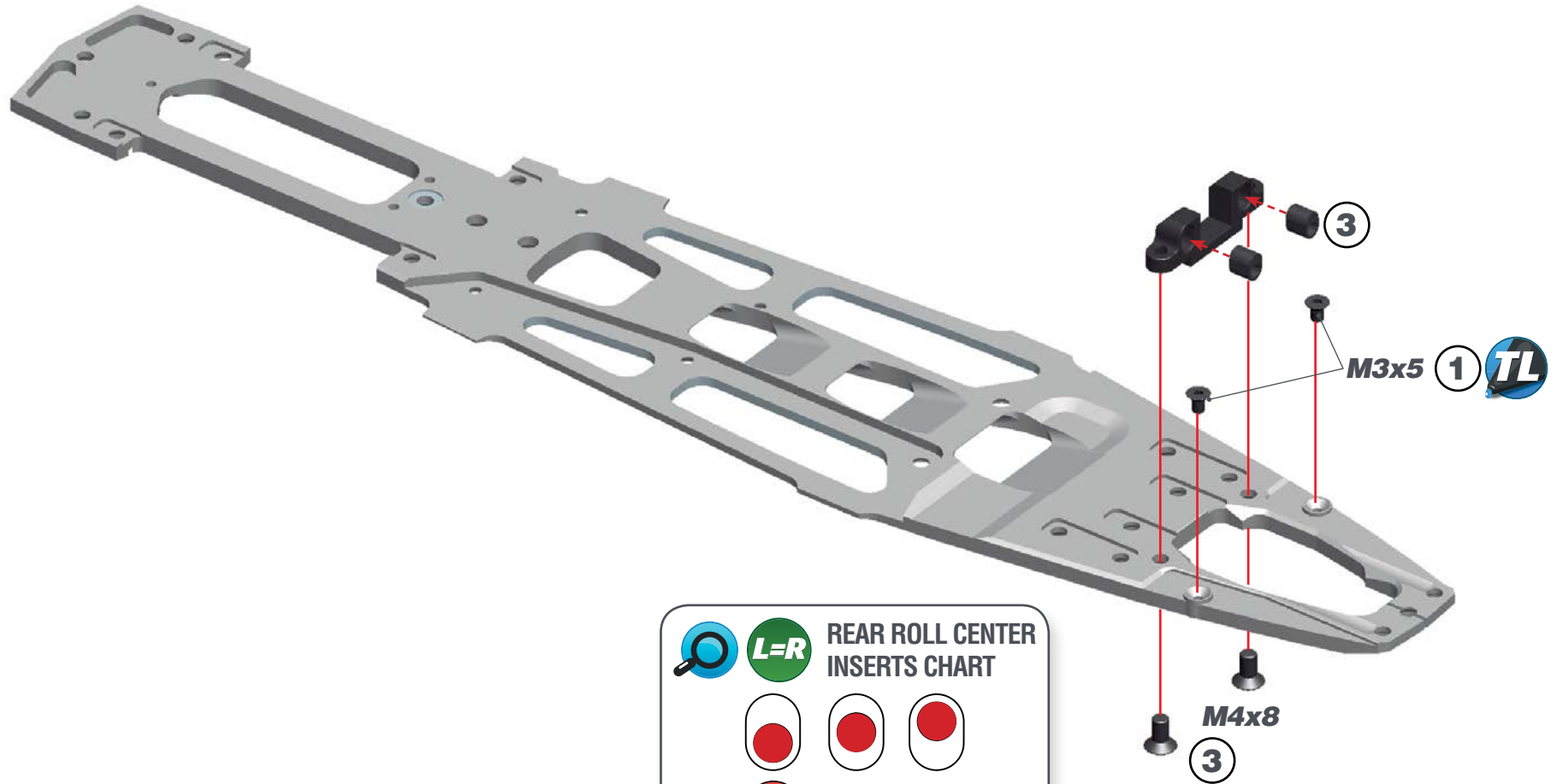
Parts or items not included in the kit.







Optional part, not standard in the kit.


## STEP 1

BAG 1



 **L=R** REAR ROLL CENTER  
INSERTS CHART

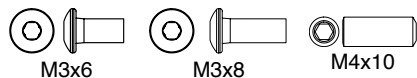
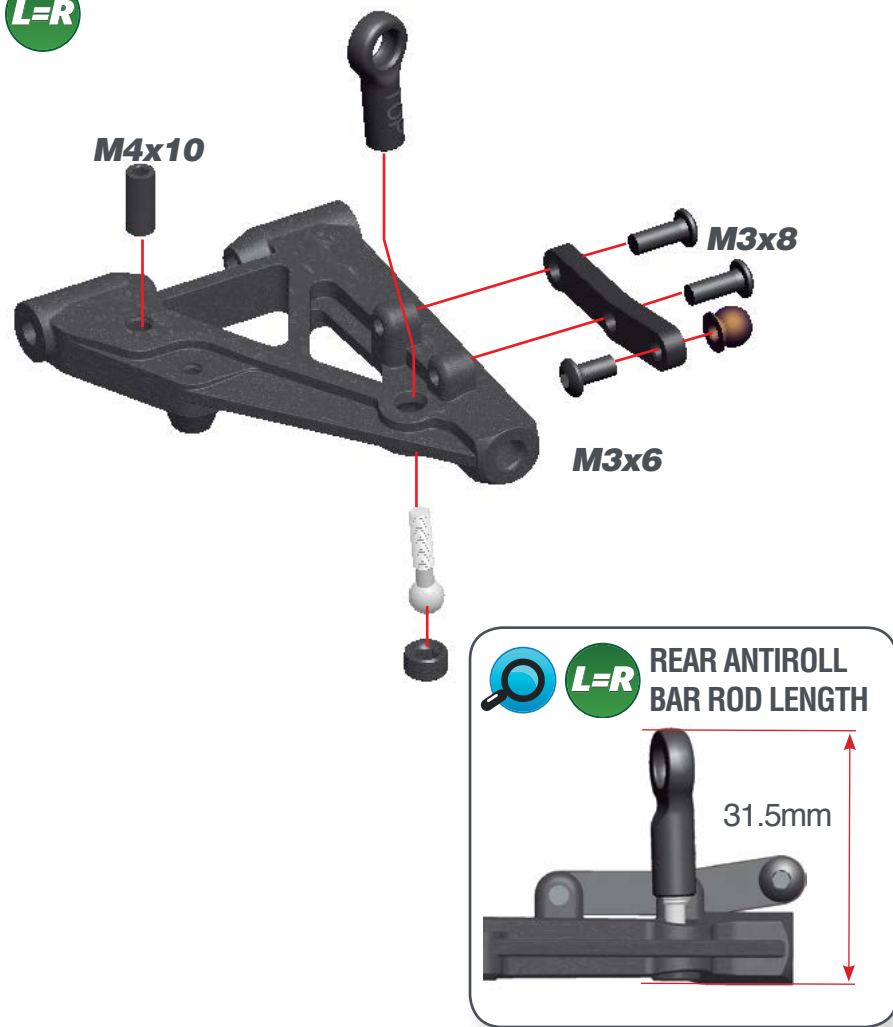
  



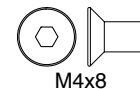
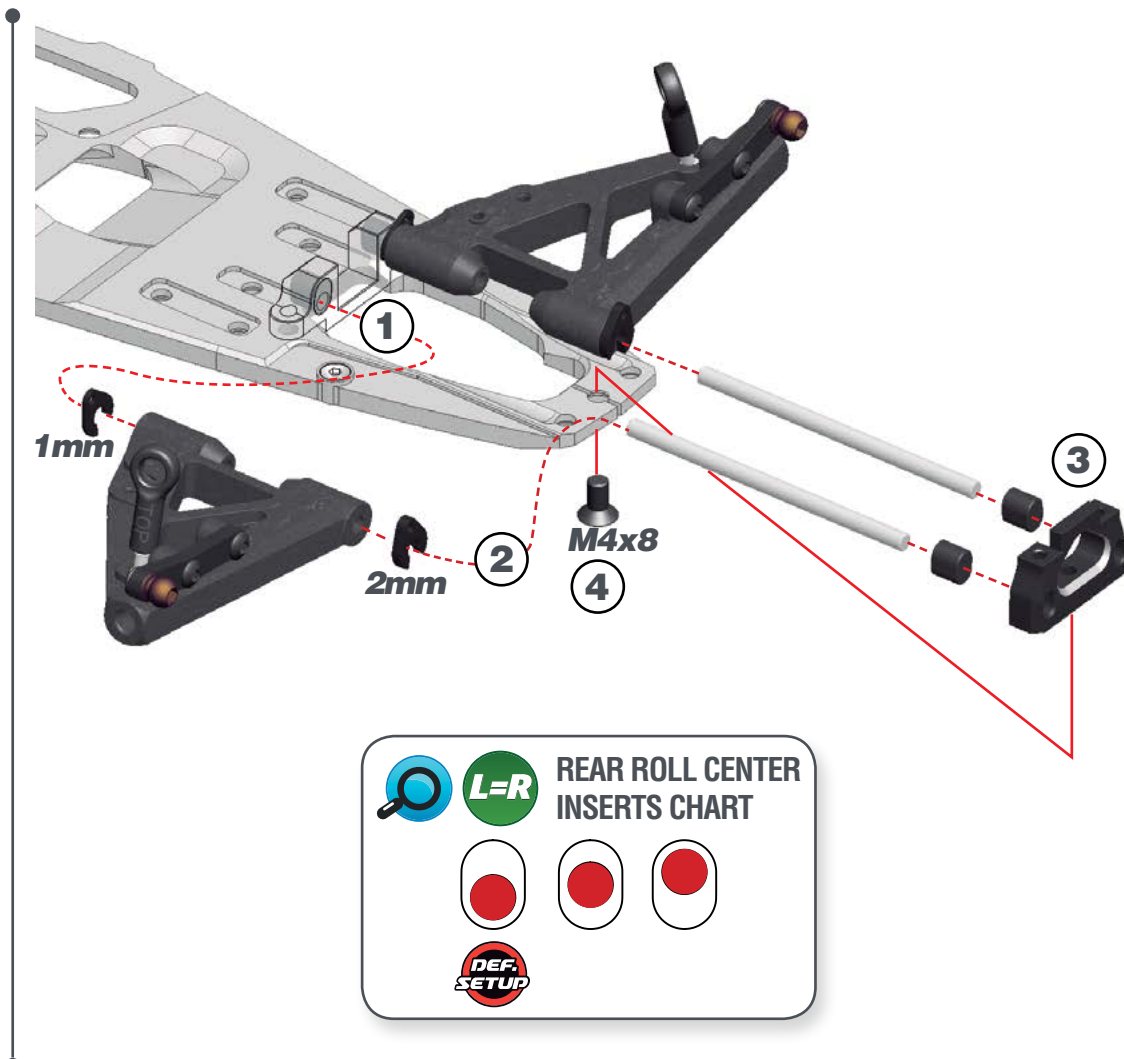


STEP 2

L=R

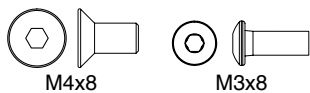
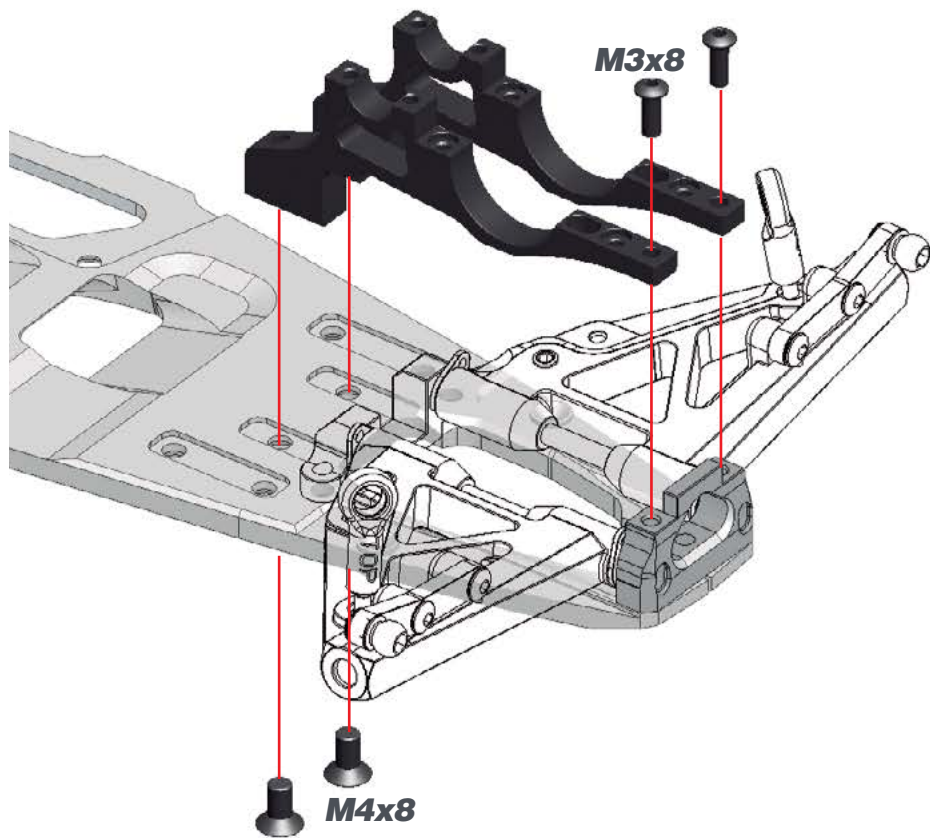


STEP 3

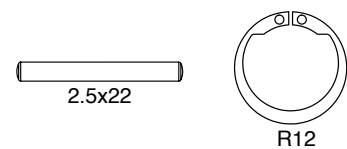


STEP 4



BAG 2



STEP 5



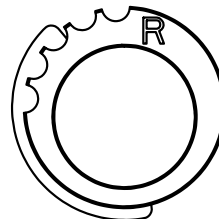
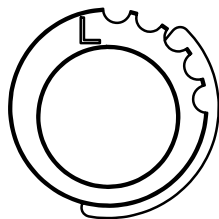
STEP 6

  **REAR SOLID AXLE EXCENTERS**

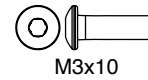
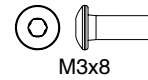
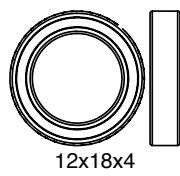
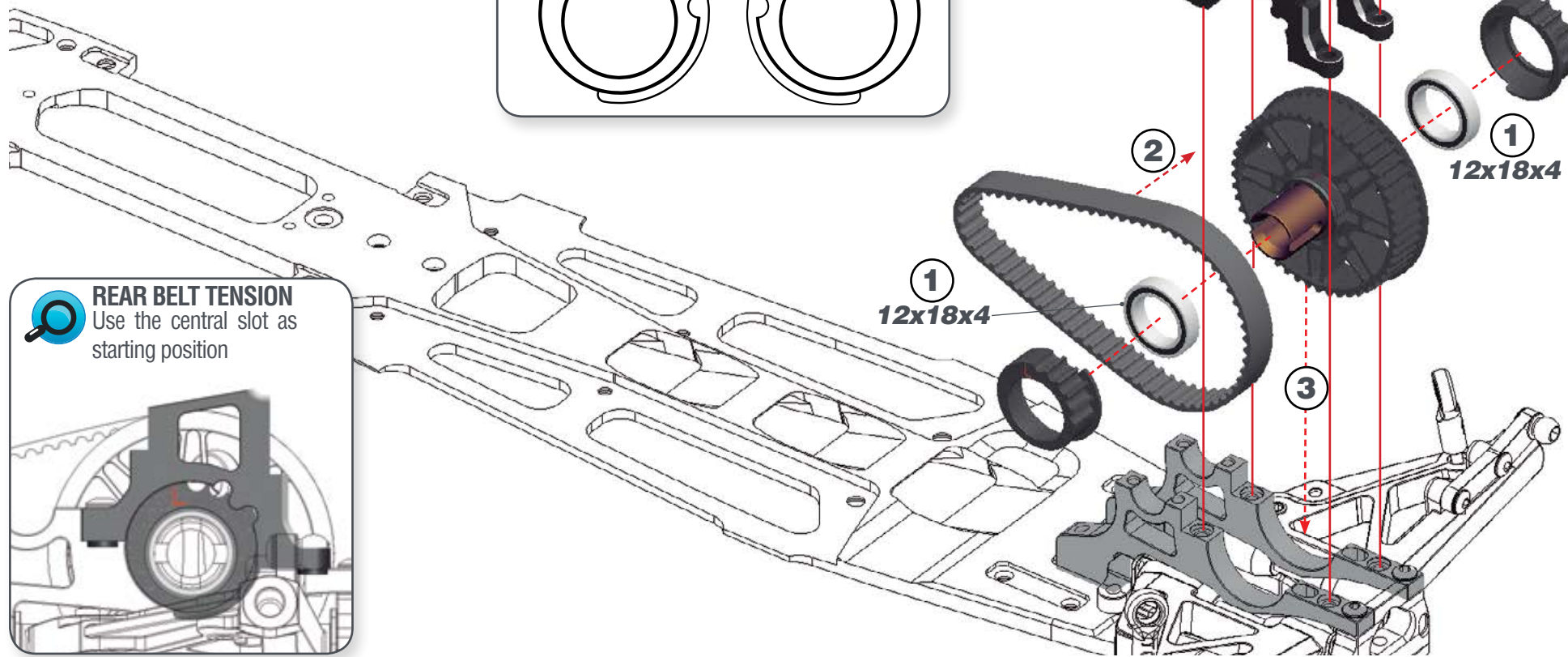
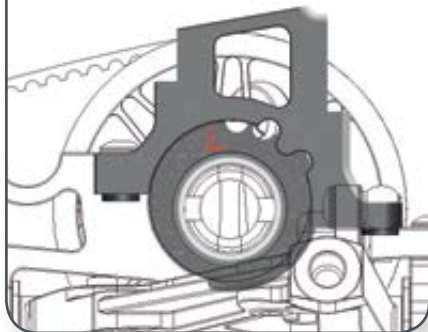
Note that the rear solid axle excenters are not symmetrical and are marked with L (=left) and R (=right).

**LEFT**

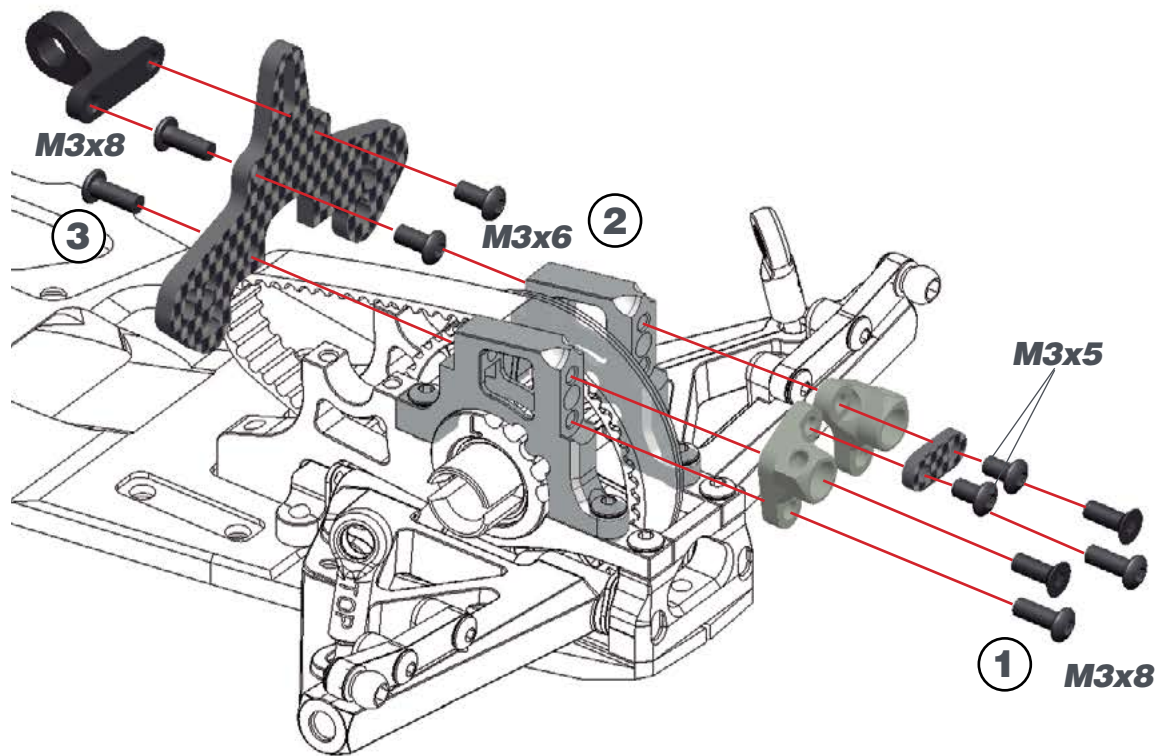
**RIGHT**



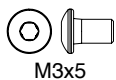
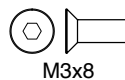
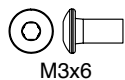
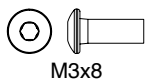
 **REAR BELT TENSION**  
Use the central slot as starting position



STEP 8

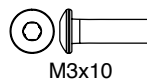
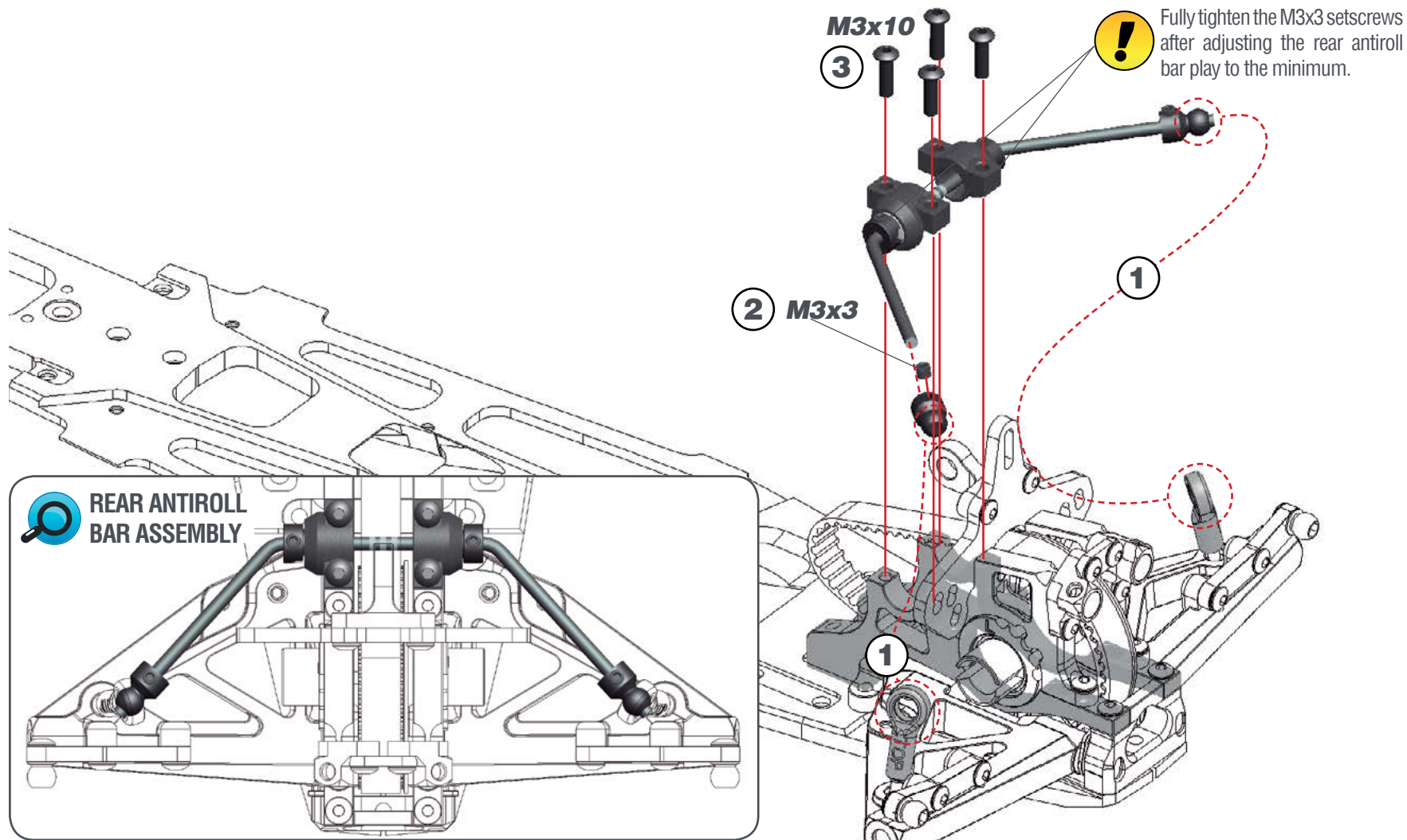


STEP 9





STEP 10



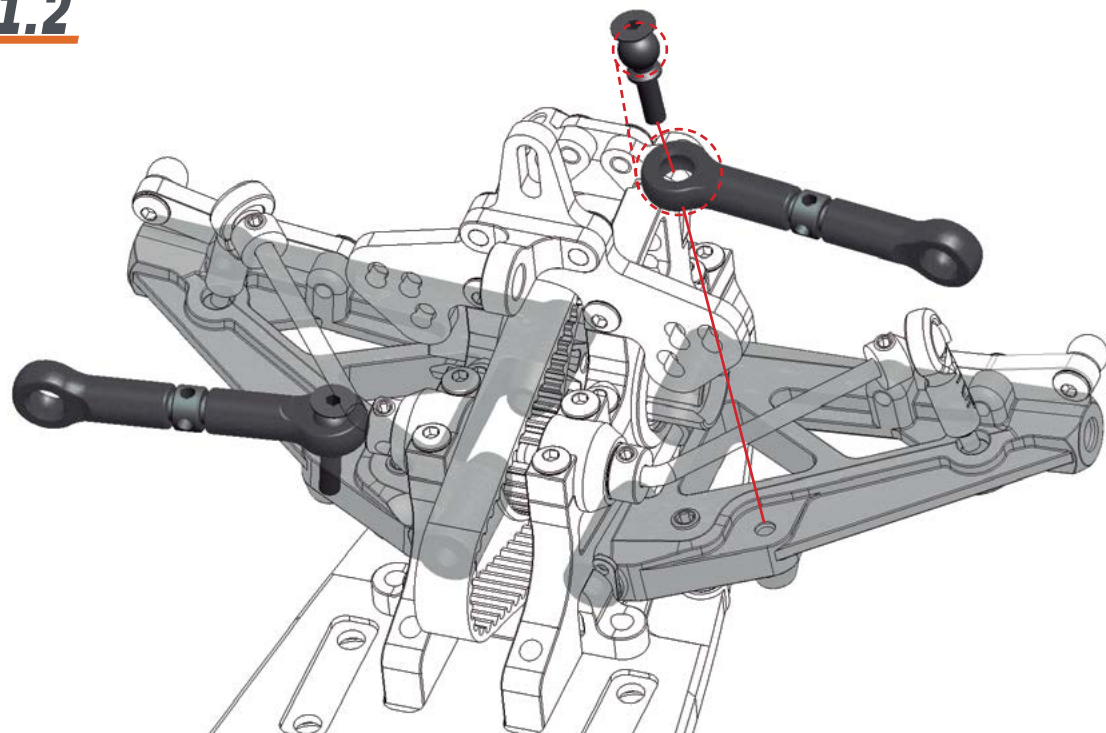
**STEP 11**

**BAG 3**

**11.1**



**11.2**

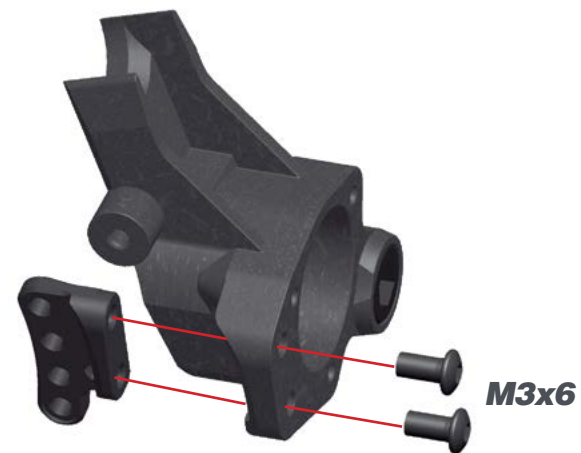


**STEP 12**

**12.1**

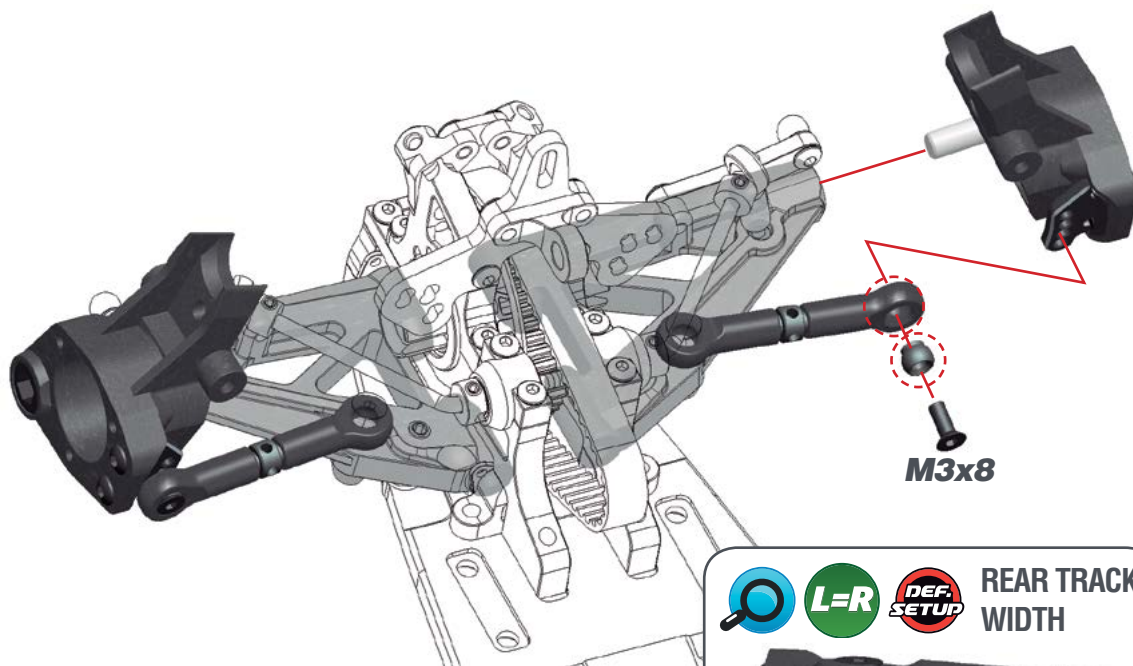


**12.2**



M3x6

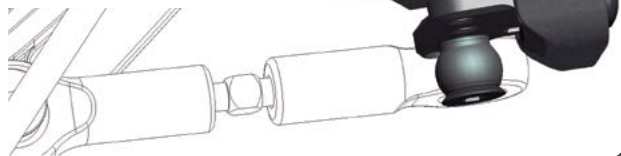
STEP 13



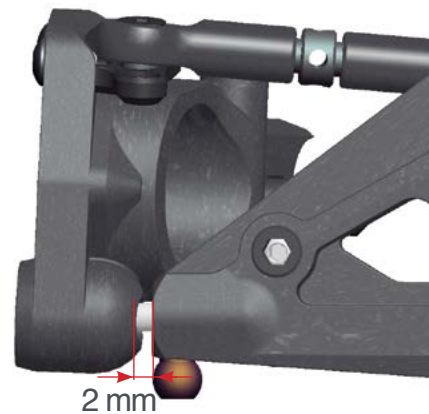
M3x8



Note the orientation of the pivot ball as it has a neck in one side.



REAR TRACK WIDTH



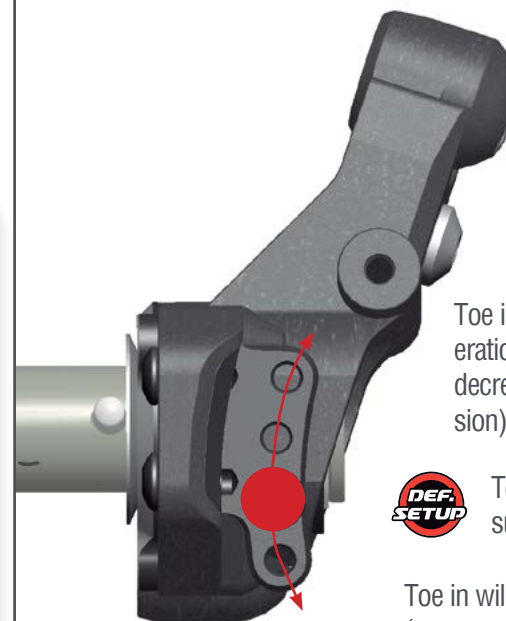
2 mm



REAR REACTIVE STEERING SYSTEM

Serpent 990 introduce the Active rear toe-in. It brings a new dimension to setup changing the toe-in characteristics of the rear tires under rolling effect. It allows to run less static toe-in and still have a good traction coming out of the corner.

Serpent RRS System brings the possibility to adjust the amount of toe-change over the suspension travel from zero to positive or negative toe-change depending on the linking point selected as explained below:



Toe in will increase under acceleration (compression) and will decrease under braking (extension).



Toe in will not change over the suspension travel.

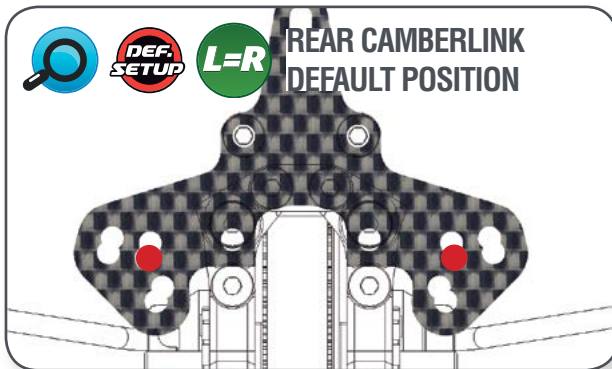
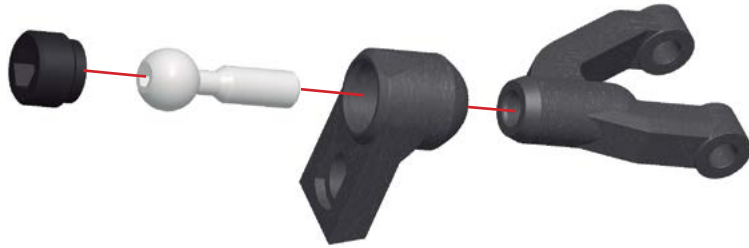
Toe in will decrease under acceleration (compression) and will increase under braking (extension).



M3x8

STEP 14

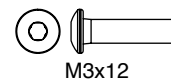
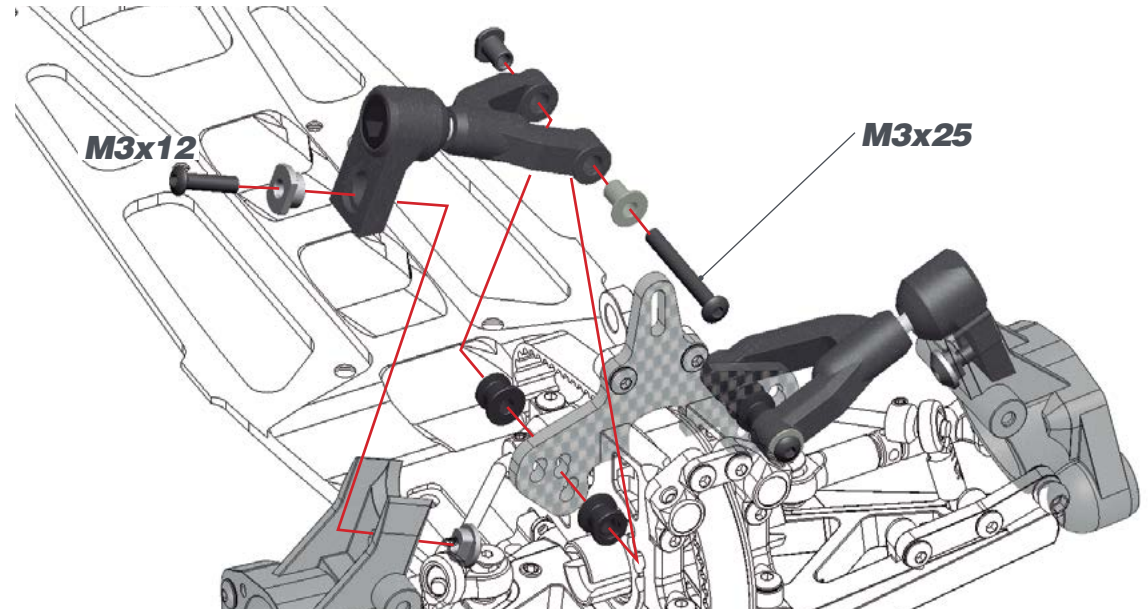
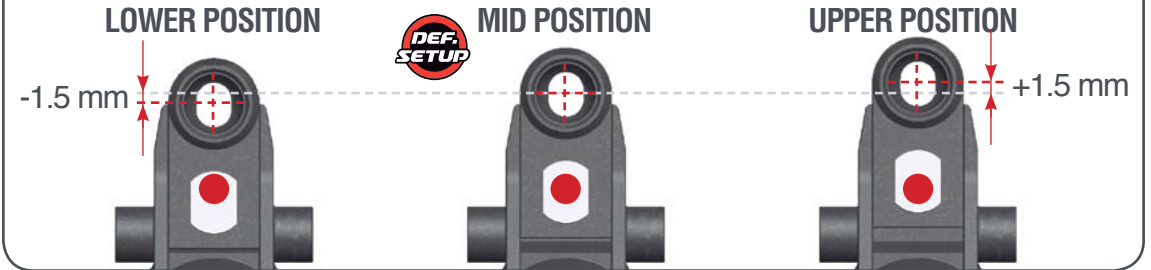
14.1



14.2

**L=R REAR UPPER WHSIBONE ANGLE**

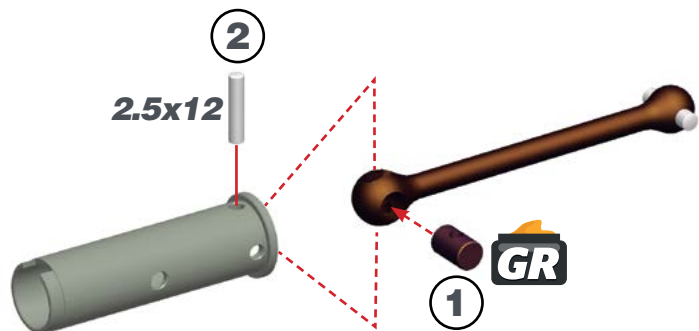
Serpent introduces a new way to adjust the height of the upper pivot on the upright. By changing the excenter, it is possible to move the position up or down by 1.5mm as well as using a "neutral" position.



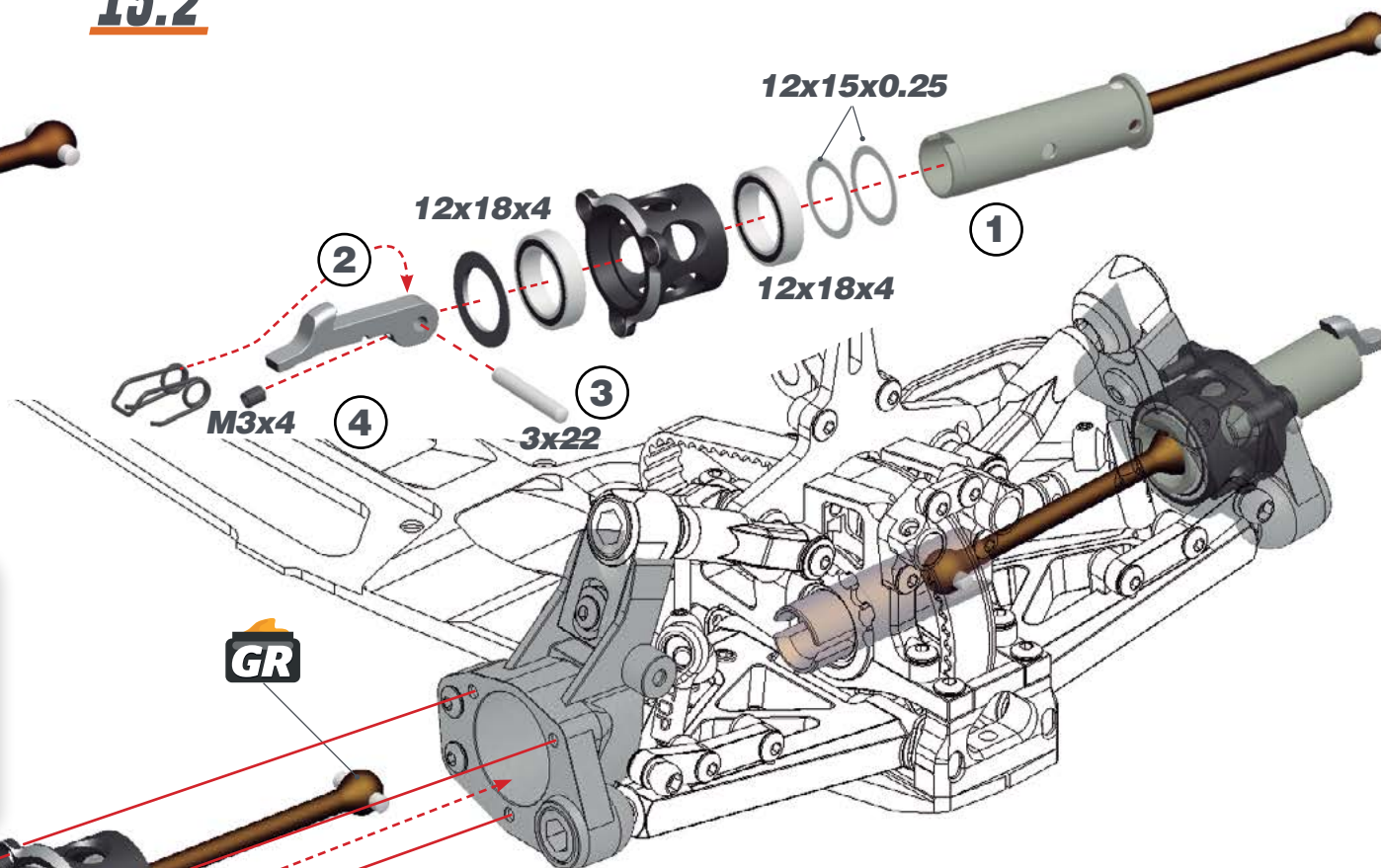
STEP 15

BAG 4

15.1



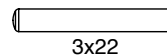
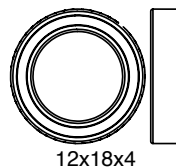
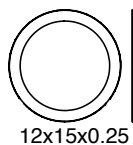
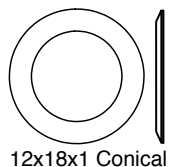
15.2



15.3

1- Note orientation of the outside wheel axle shim.  
2- Note position of the lever spring.

M2.5x8

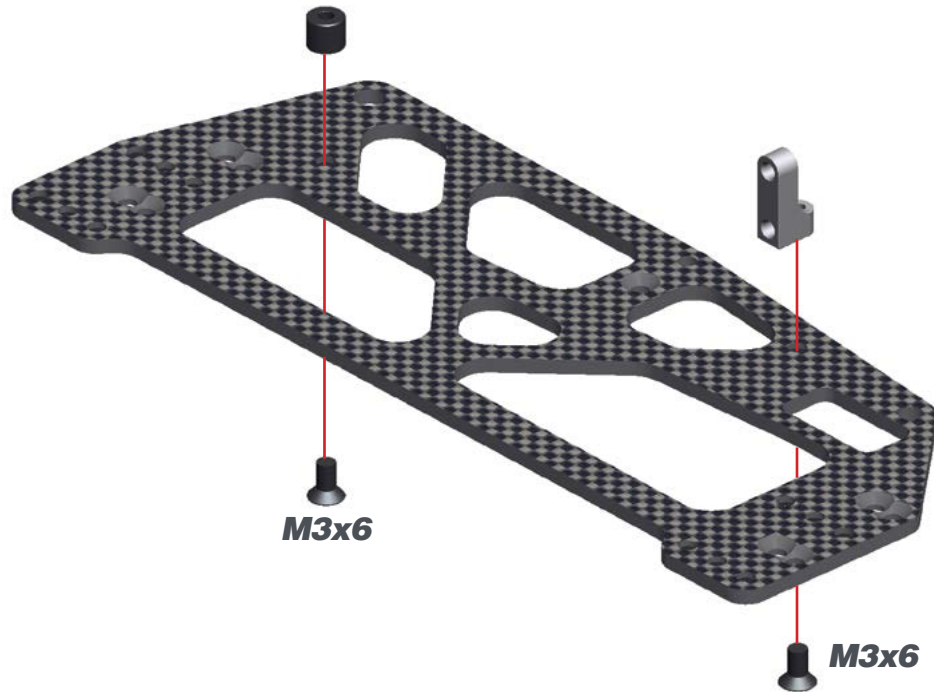


## STEP 16

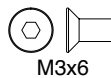
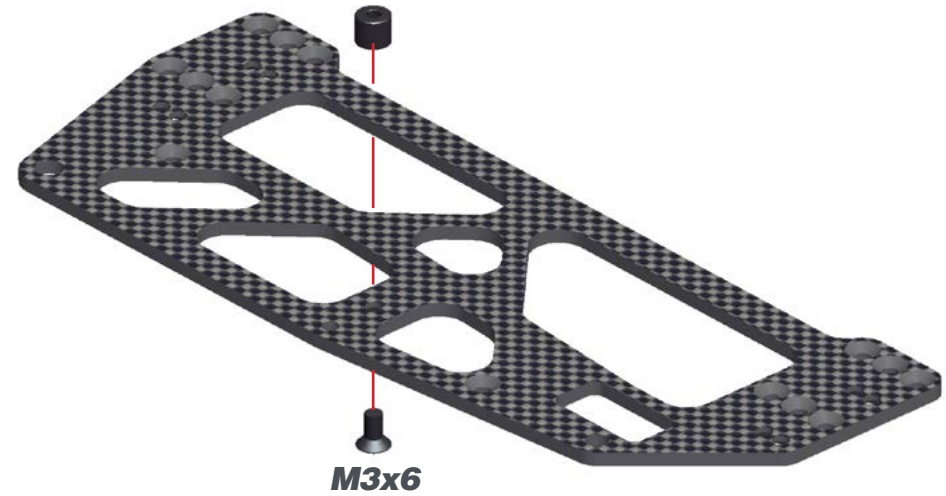
## BAG 5



RIGHT BATTERY PLATE



LEFT BATTERY PLATE

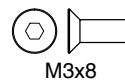
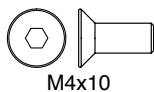
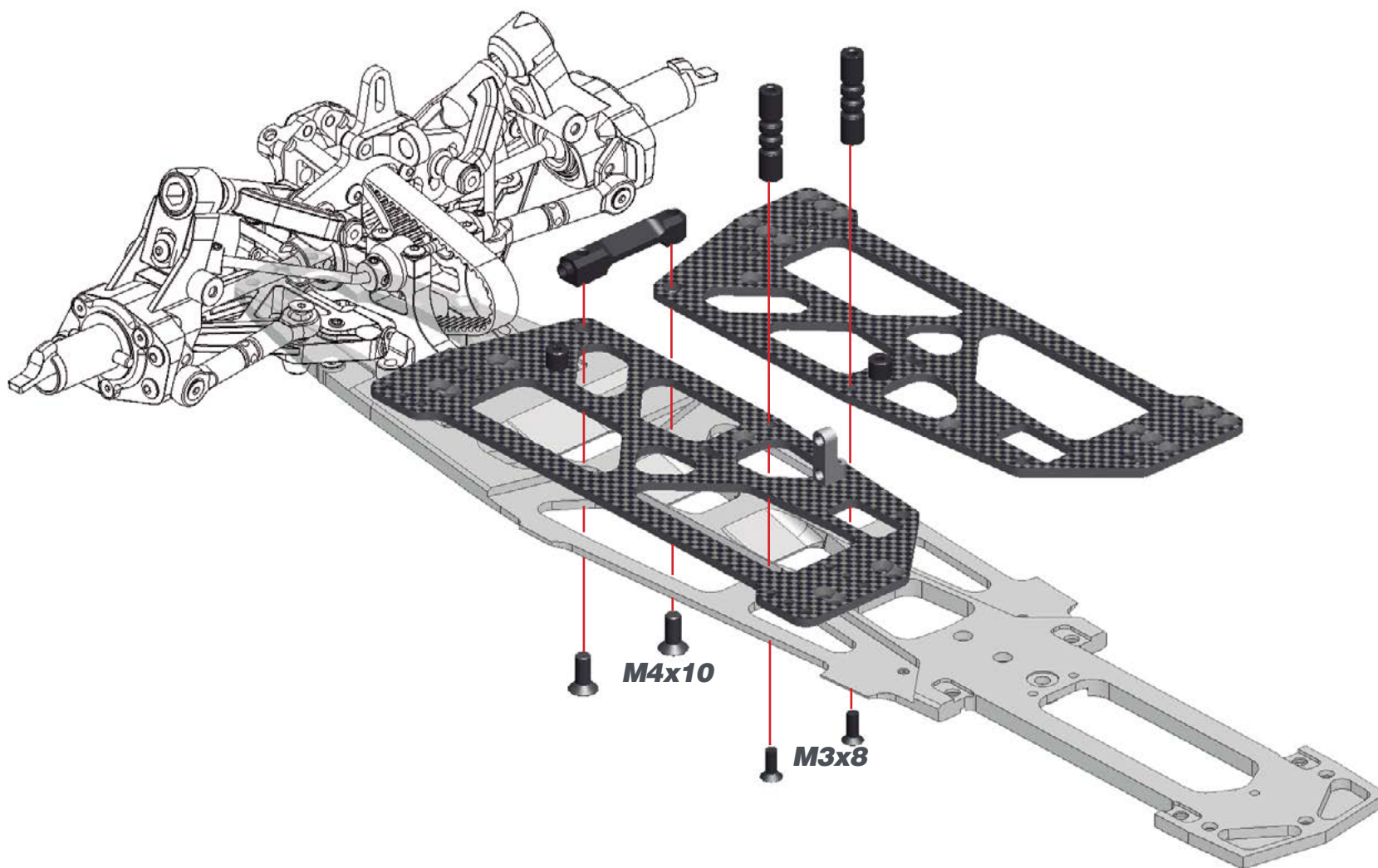


M3x6



M3x6

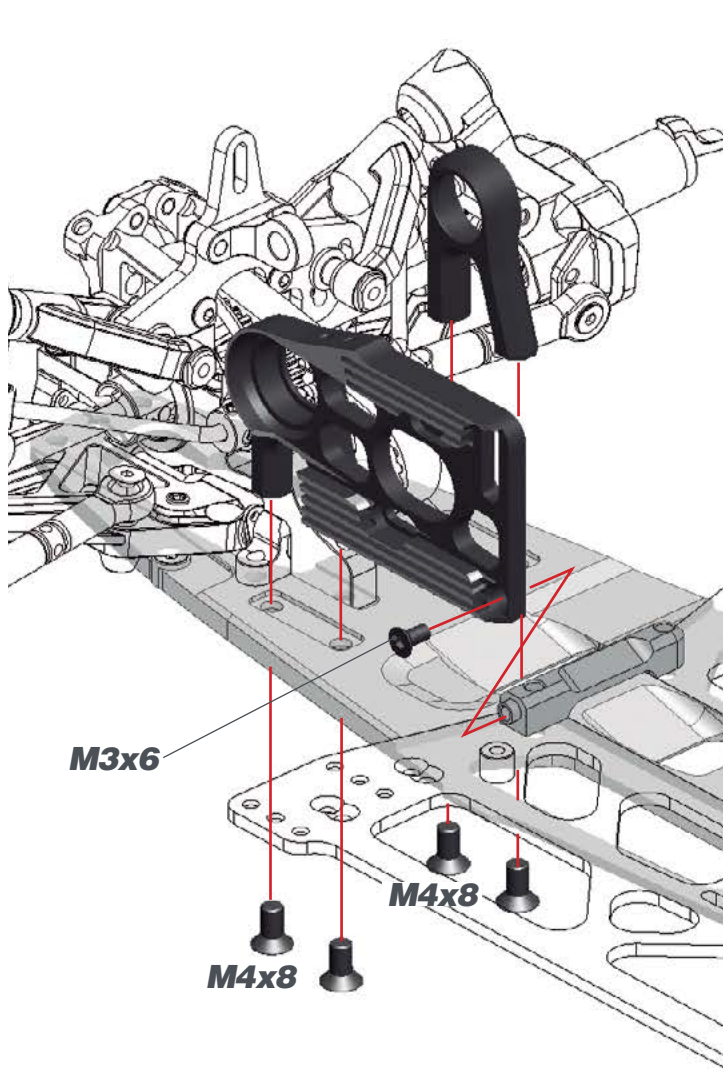
STEP 17



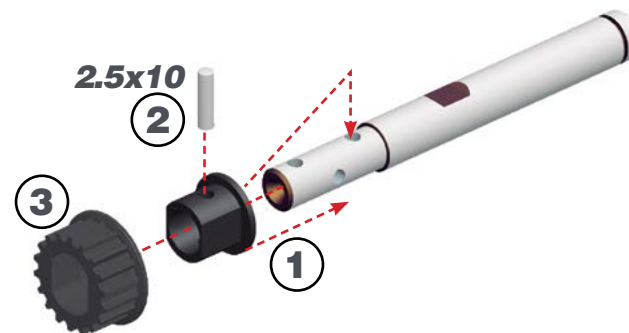
## STEP 18

## STEP 19

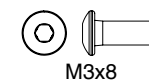
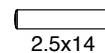
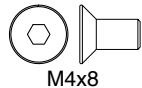
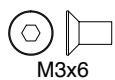
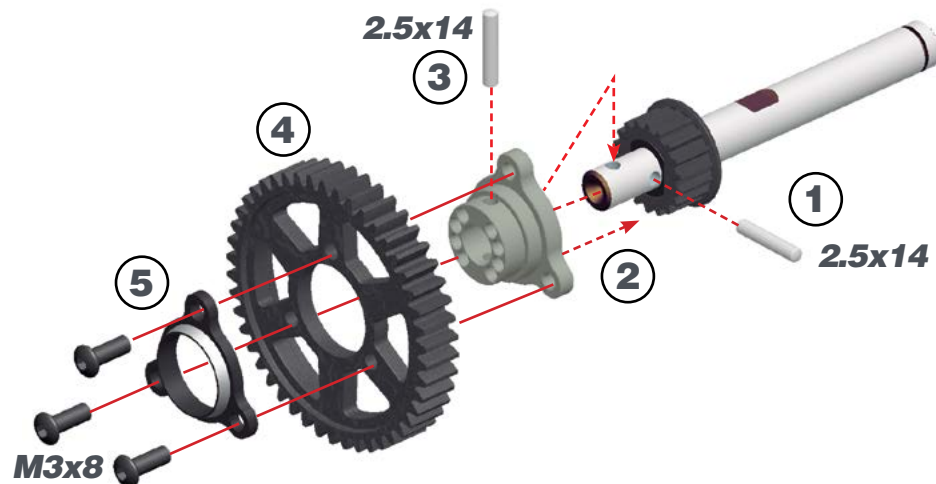
BAG 6



### 19.1

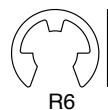
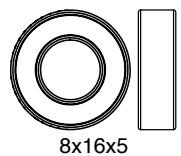
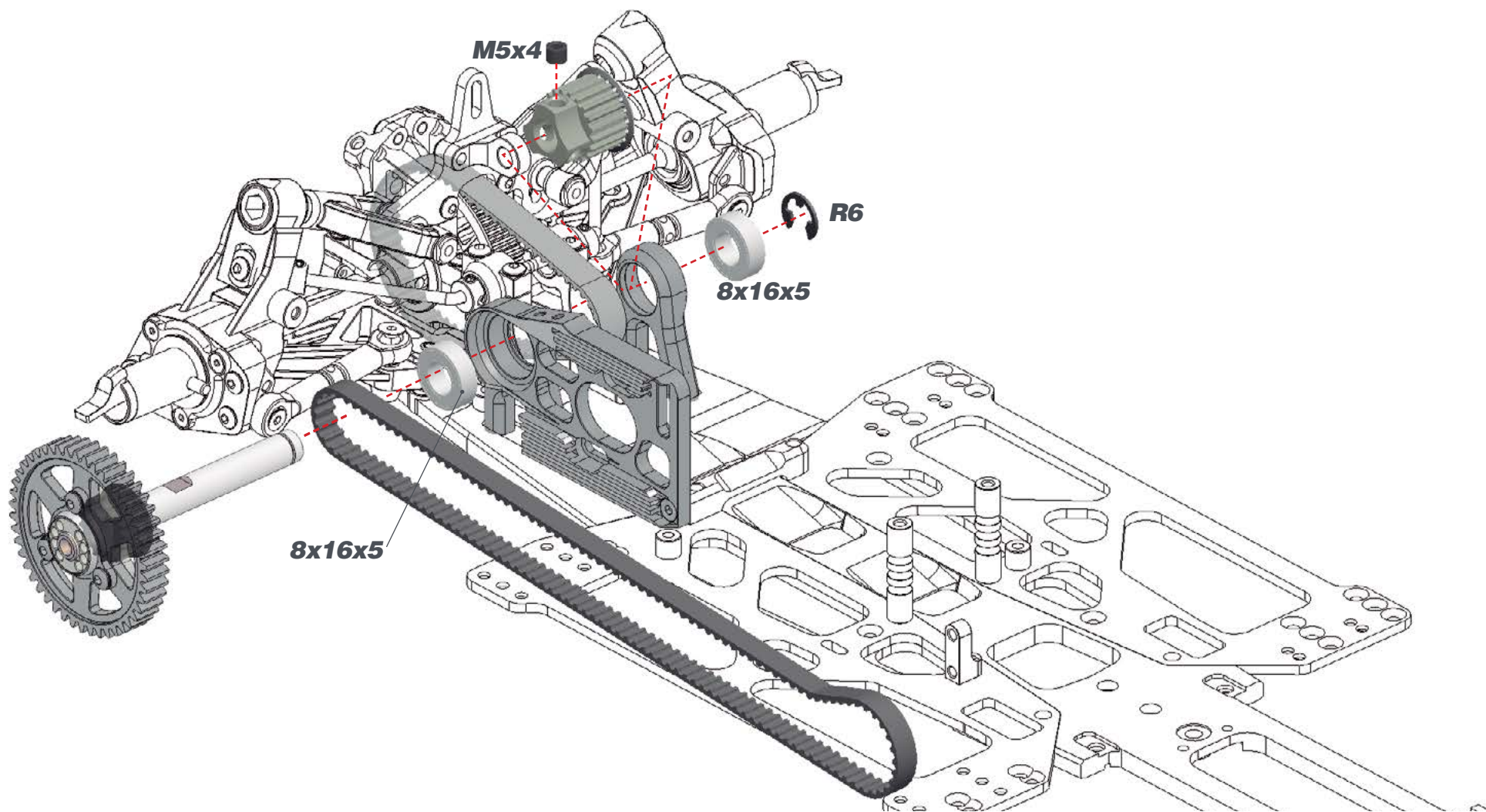


### 19.2



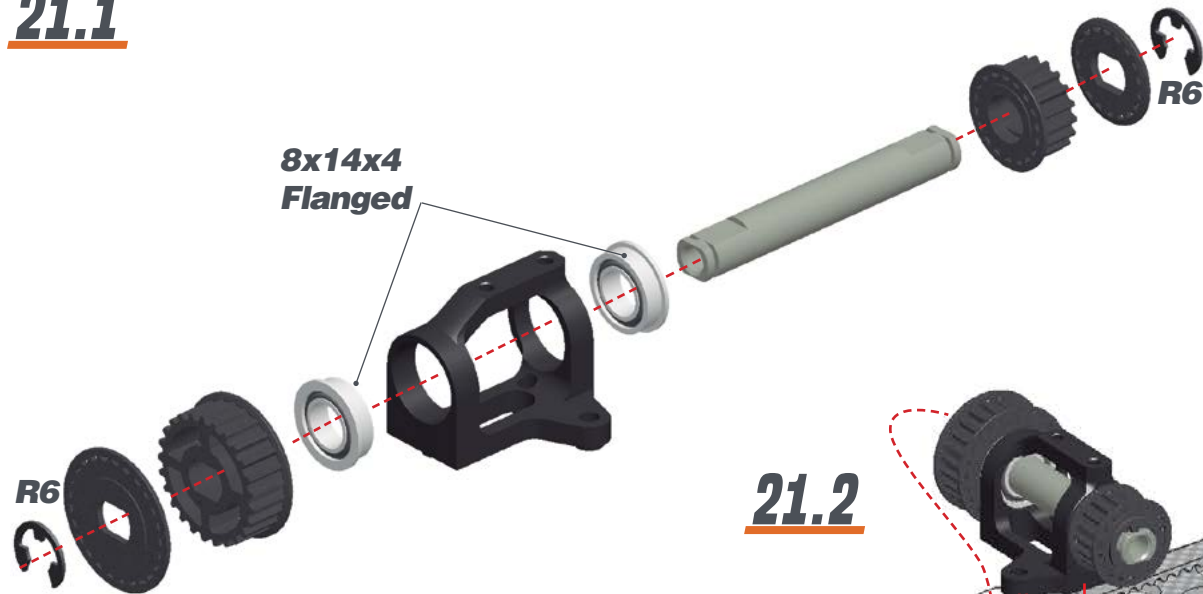


STEP 20

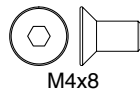
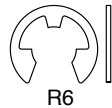
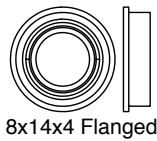
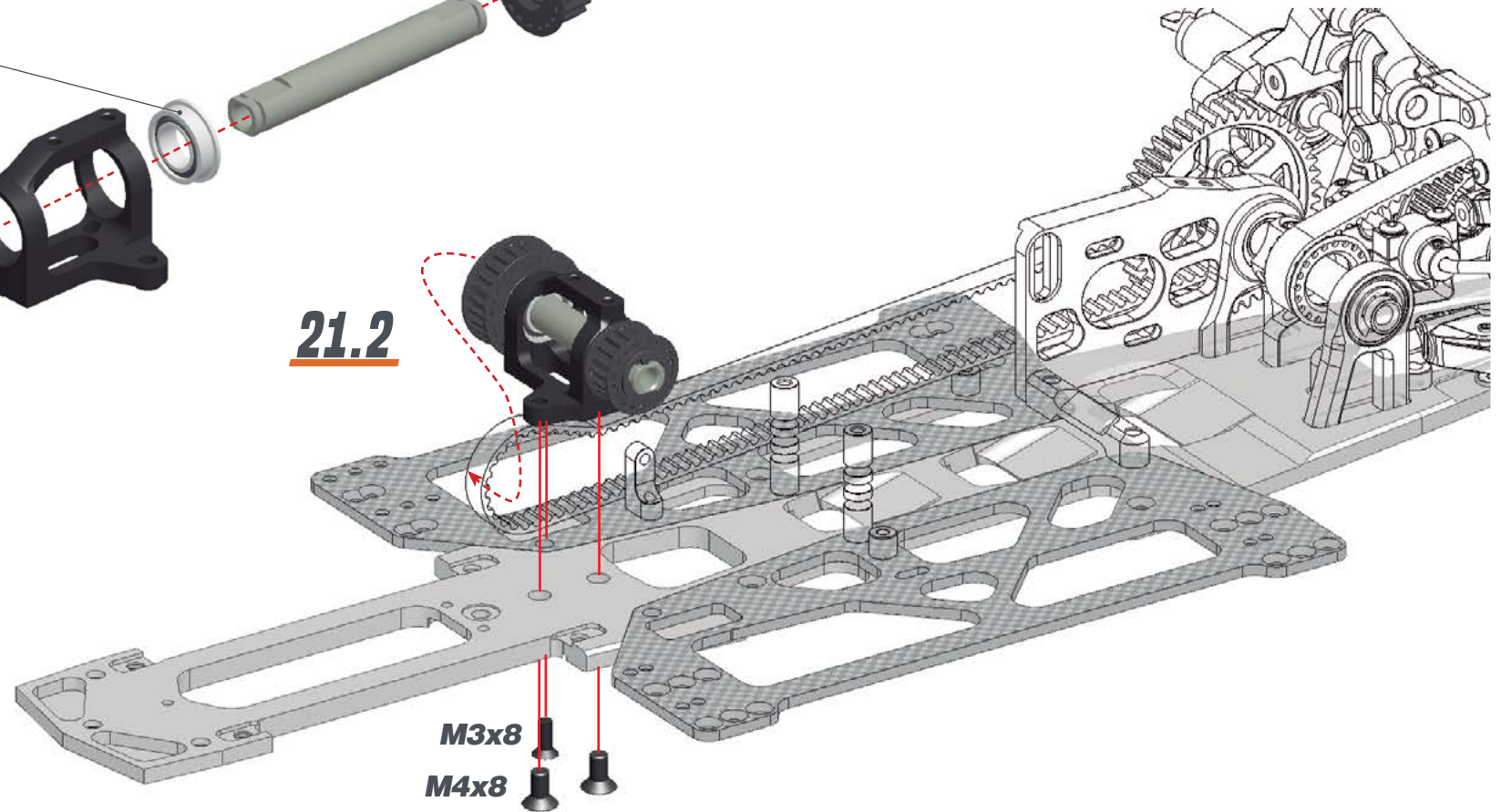


STEP 21

21.1

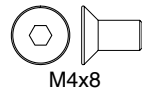
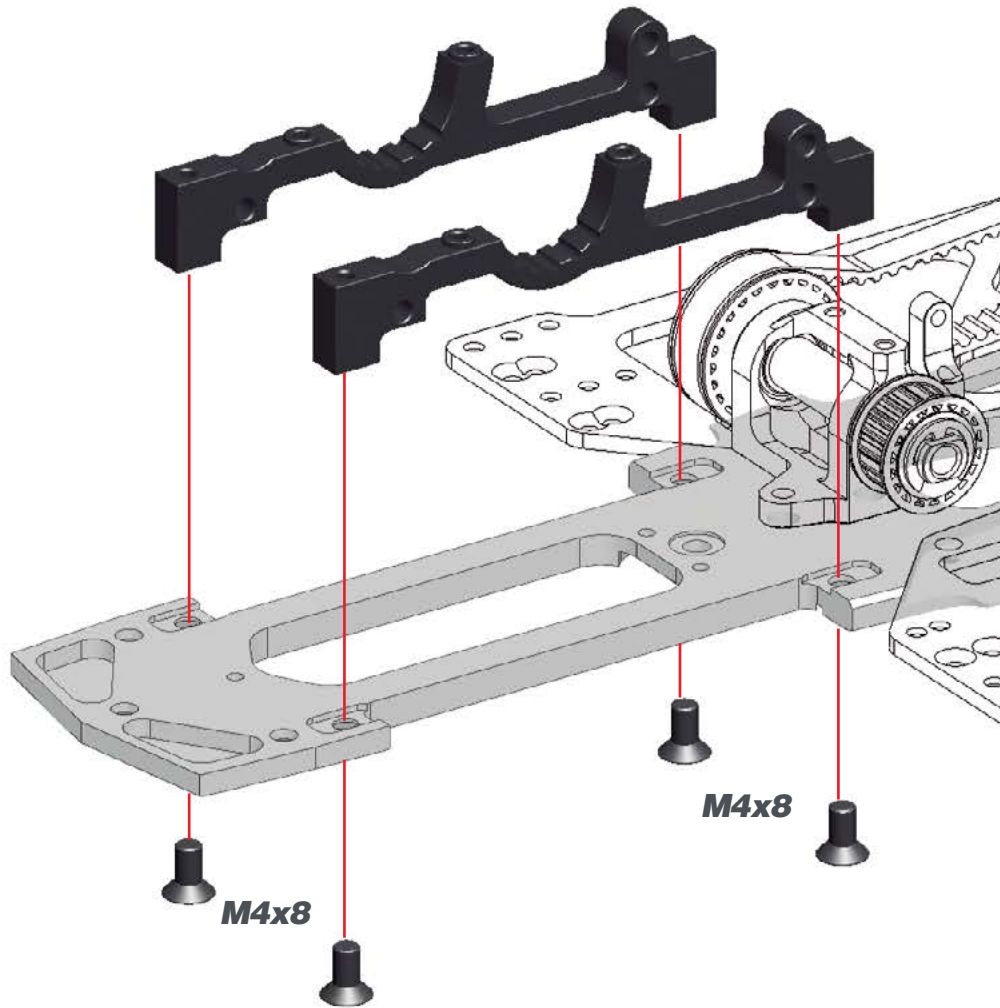


21.2



## STEP 22

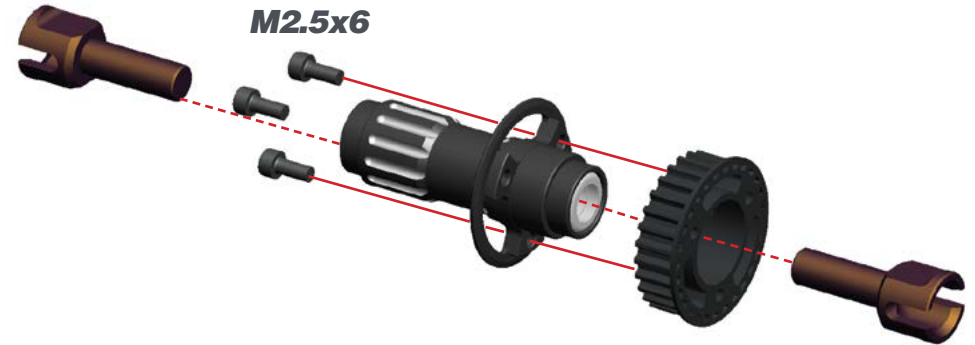
BAG 7



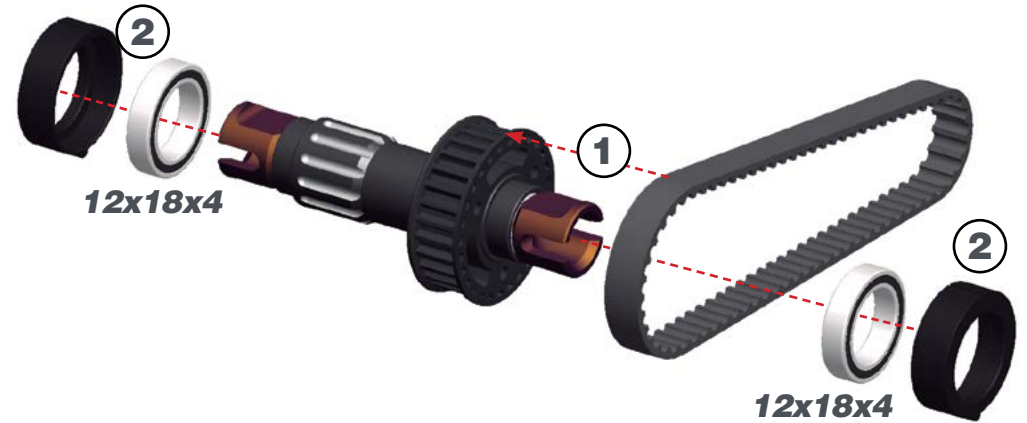
M4x8

## STEP 23

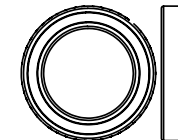
### 23.1



### 23.2

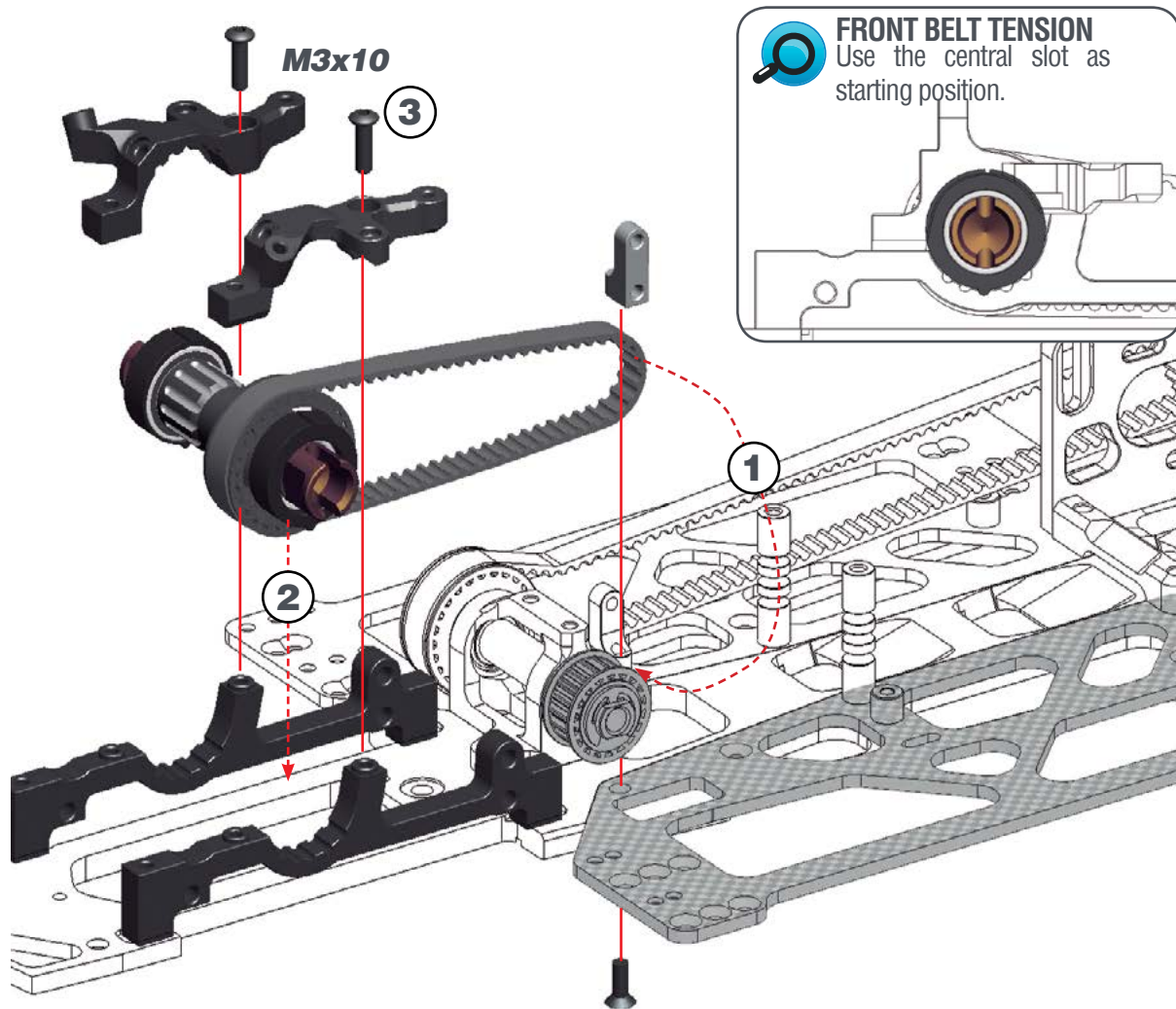


M2.5x6

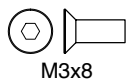
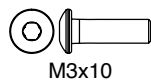


12x18x4

STEP 24



**FRONT BELT TENSION**  
Use the central slot as starting position.



STEP 25

BAG 8

25.1 L=R

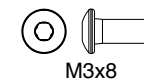


25.2



**FRONT ANTIROLL BAR ROD LENGTH**

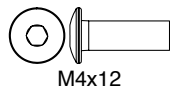
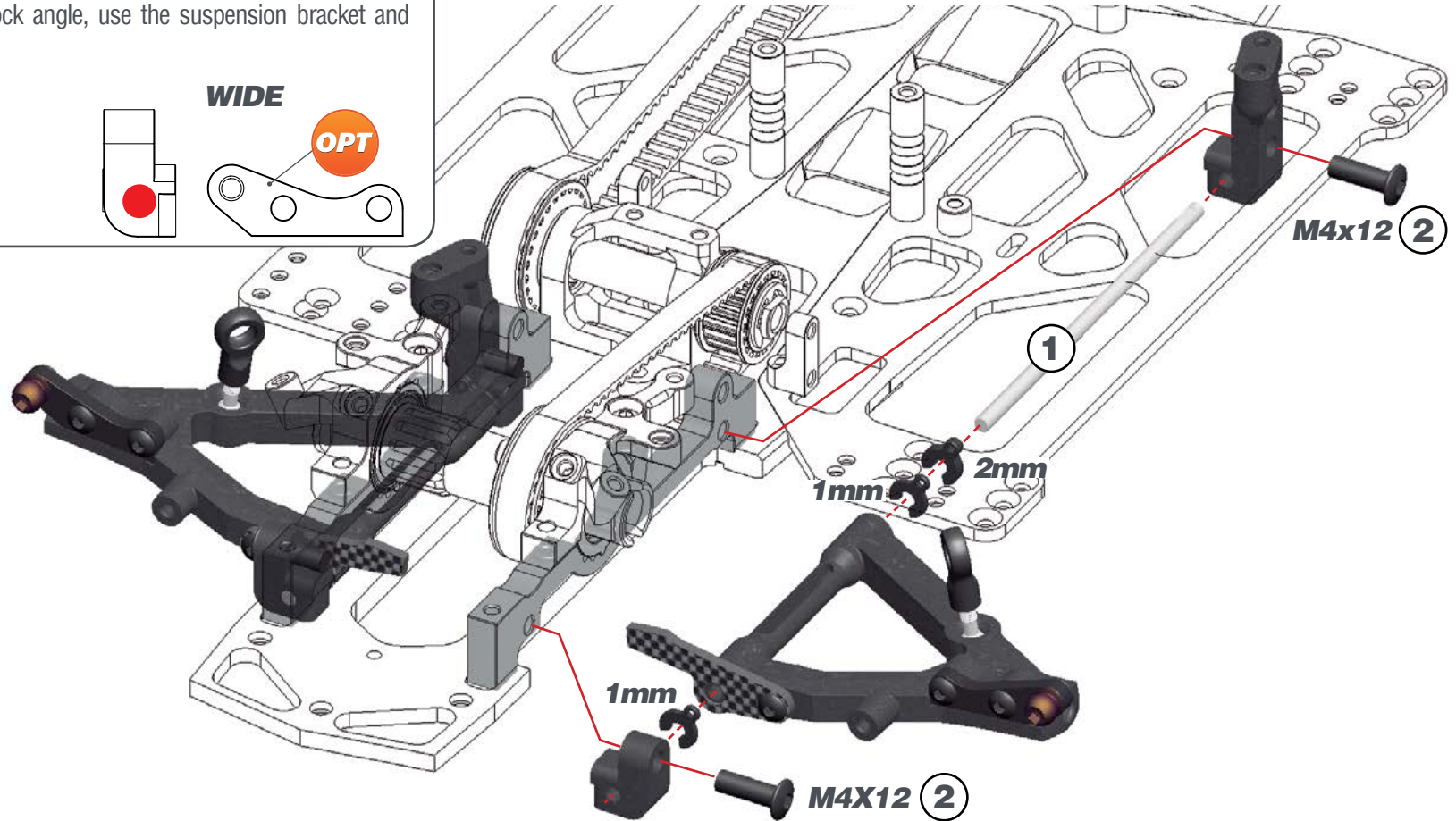
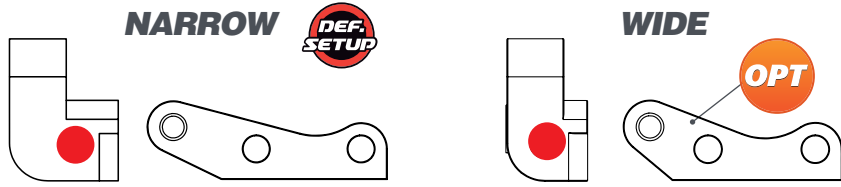
28 mm



# STEP 26

**L=R FRONT LOWER SUSPENSION AND SHOCK BRACKETS**

Serpent 990 allows to move front bottom arms 3 mm in (NARROW) and out (WIDE). To maintain the same shock angle, use the suspension bracket and shock bracket as shown here.



# STEP 27

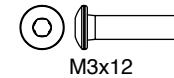
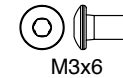
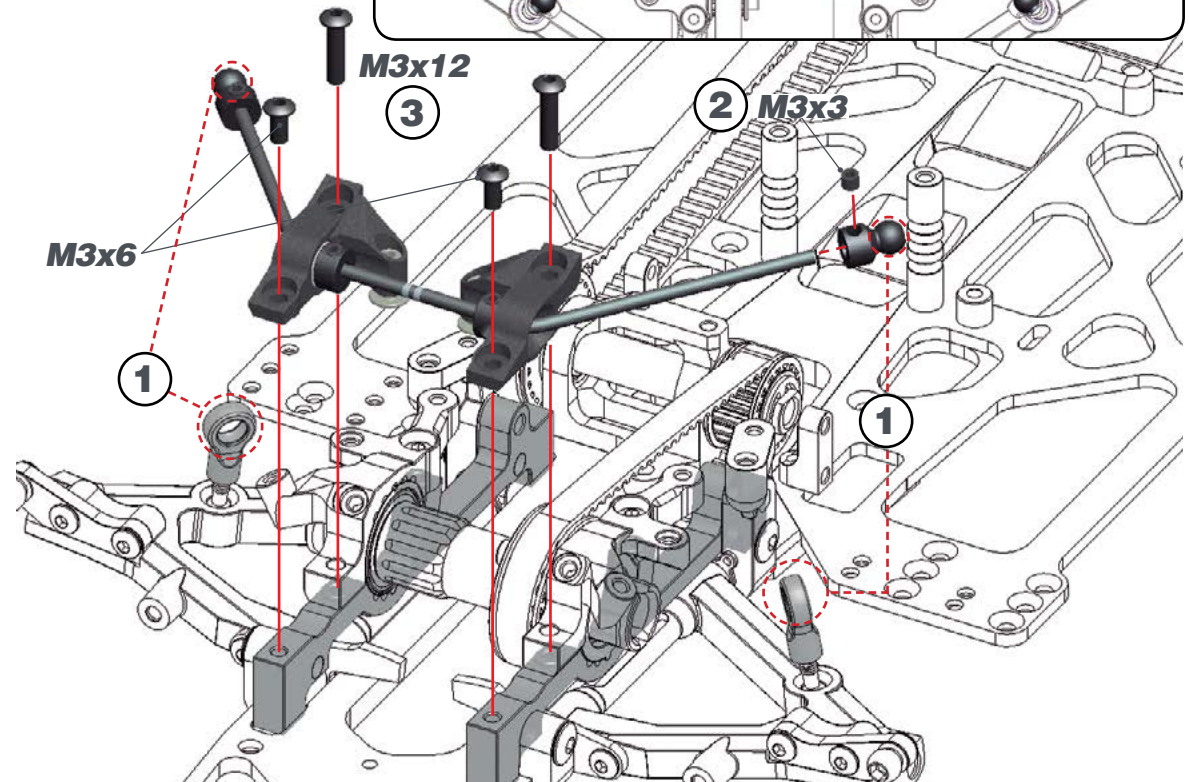
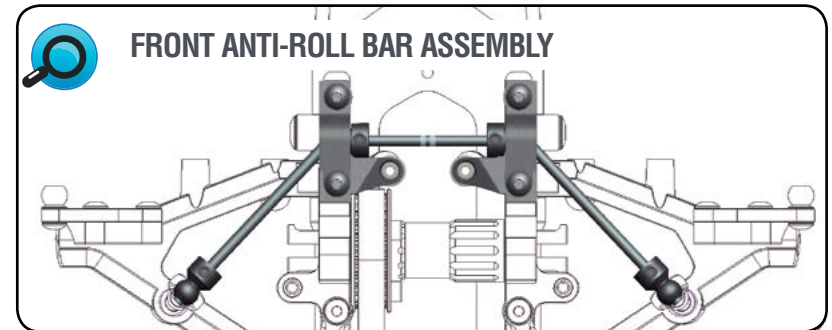
## 27.1



## 27.2



## 27.3



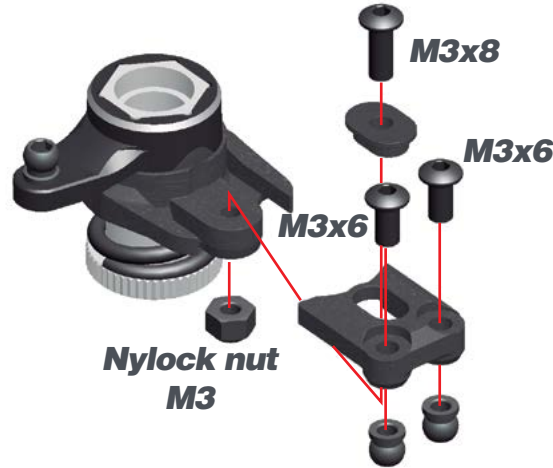
**STEP 28**

**BAG 9**

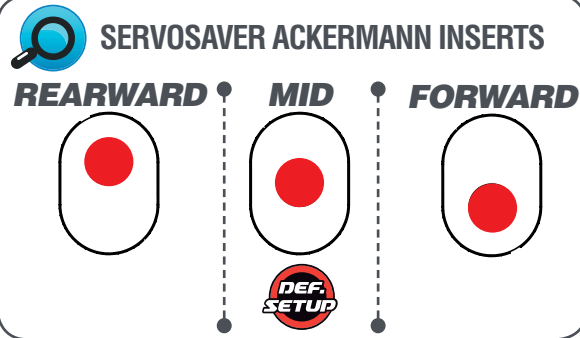
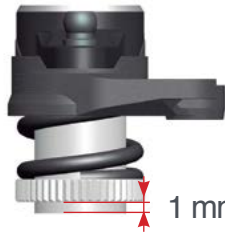
**28.1**



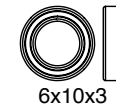
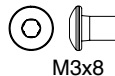
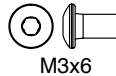
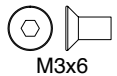
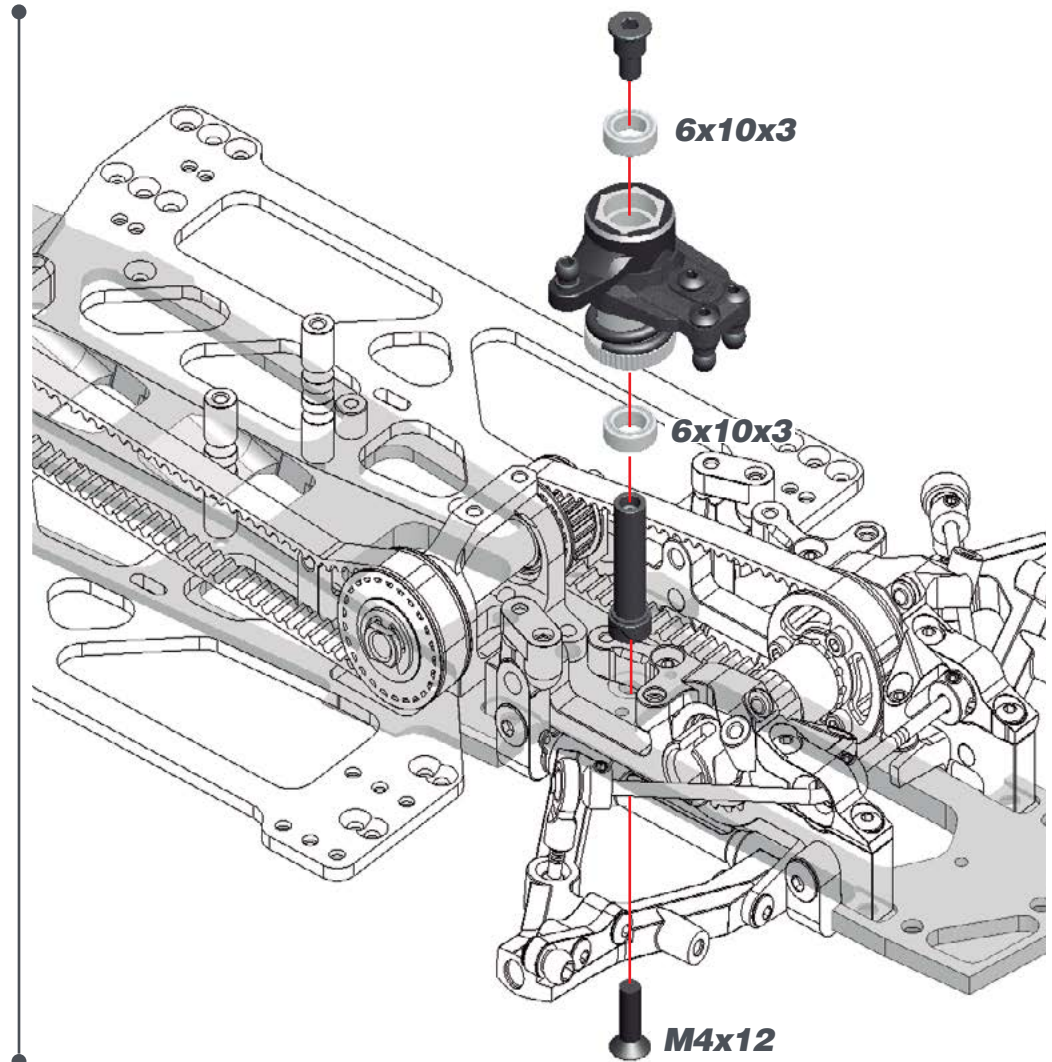
**28.2**



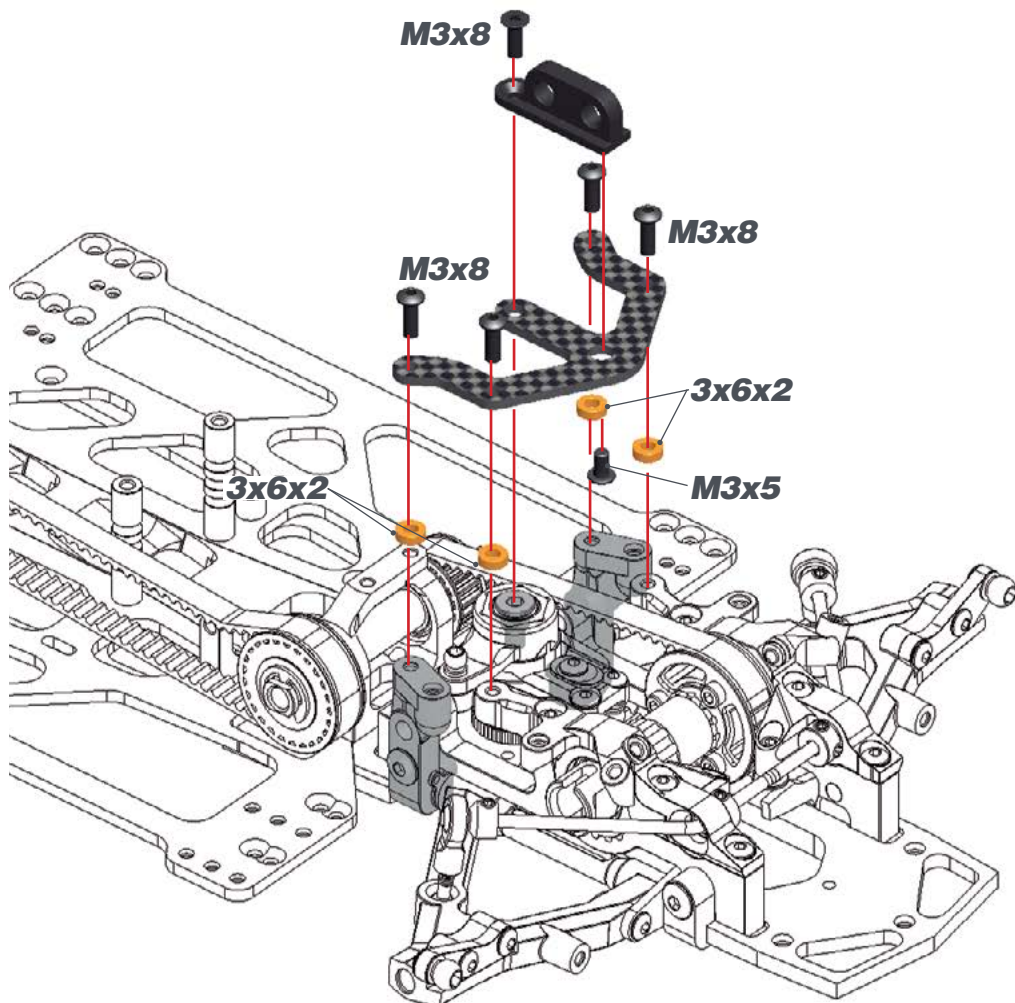
Preload the servo-saver-spring 1mm.



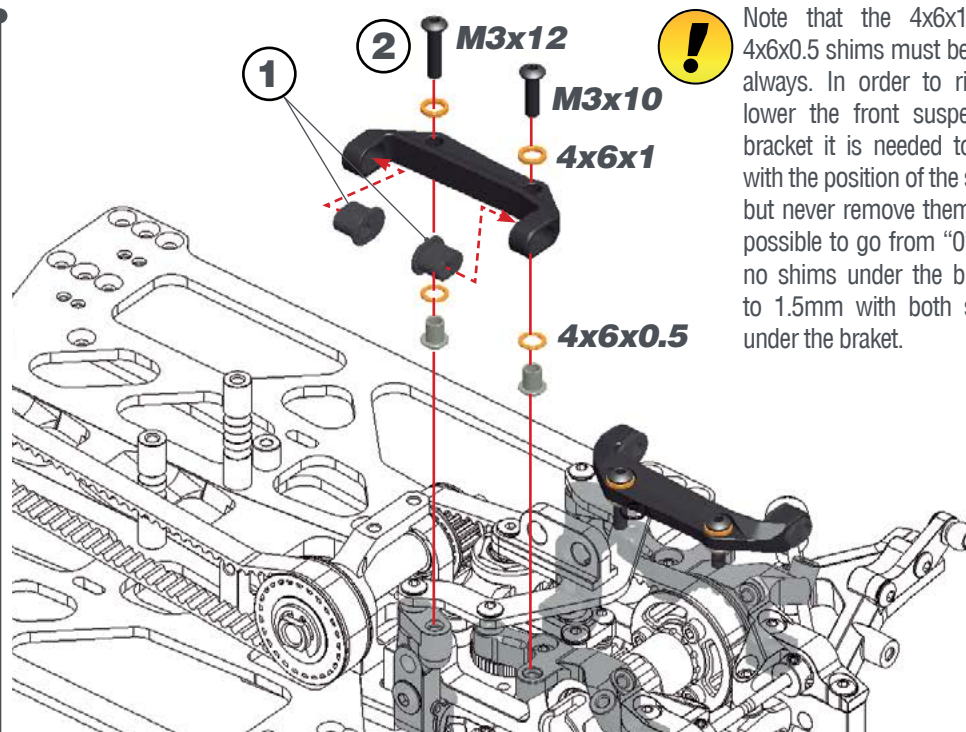
**STEP 29**



STEP 30



STEP 31

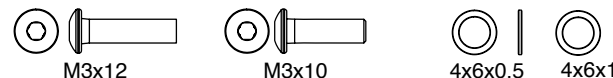


**!** Note that the 4x6x1 and 4x6x0.5 shims must be used always. In order to rise or lower the front suspension bracket it is needed to play with the position of the shims but never remove them. Is it possible to go from "0" with no shims under the bracket to 1.5mm with both shims under the bracket.

**L=R FRONT SUSPENSION INSERTS CHART**

INSIDE		MID		OUTSIDE	
RIGHT	LEFT	RIGHT	LEFT	RIGHT	LEFT

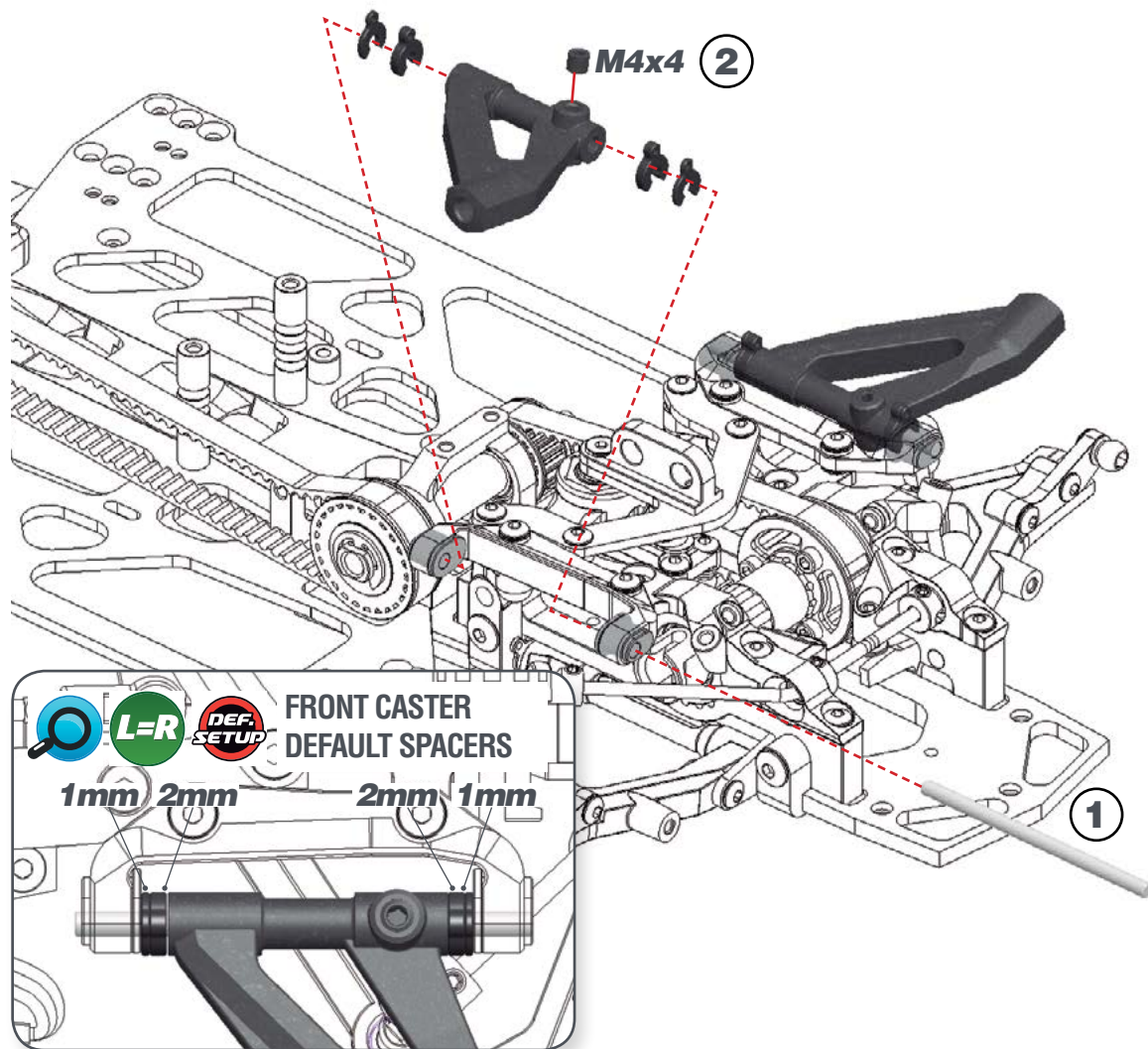
**DEF. SETUP**



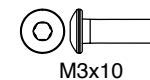
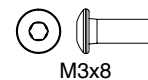
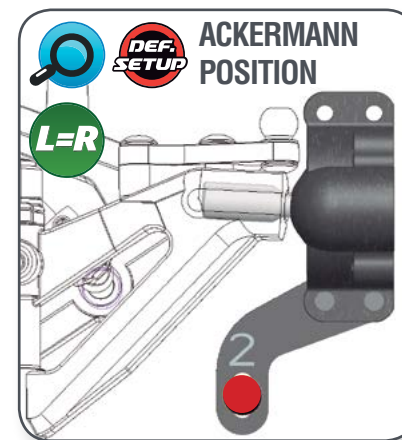
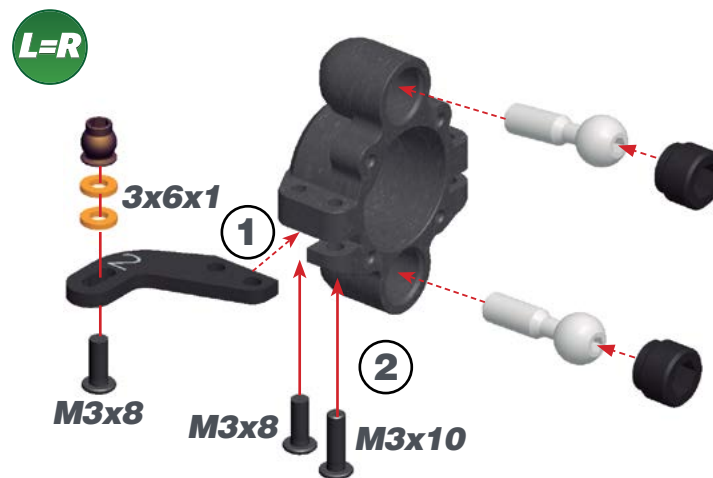


STEP 32

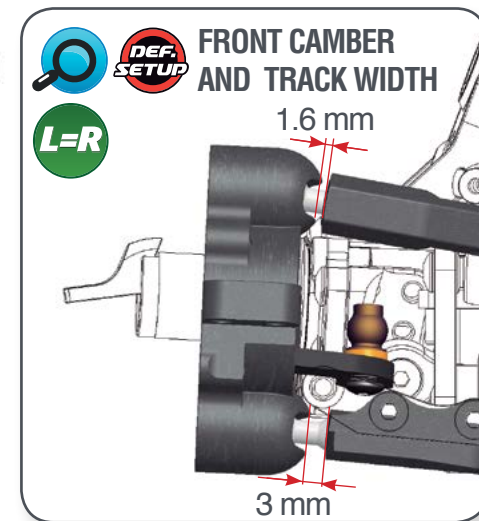
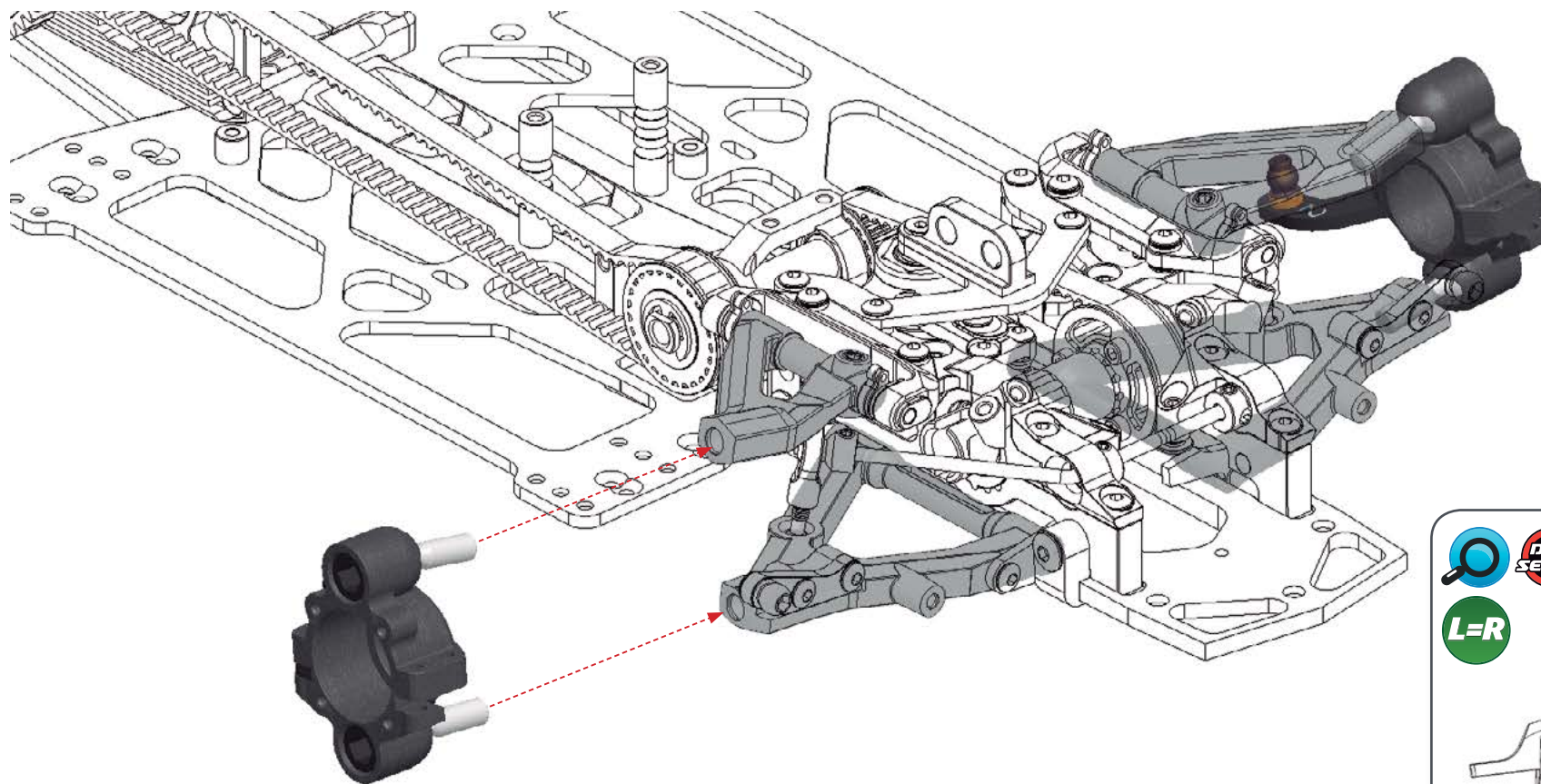
BAG 10



STEP 33



STEP 34



**STEP 35**

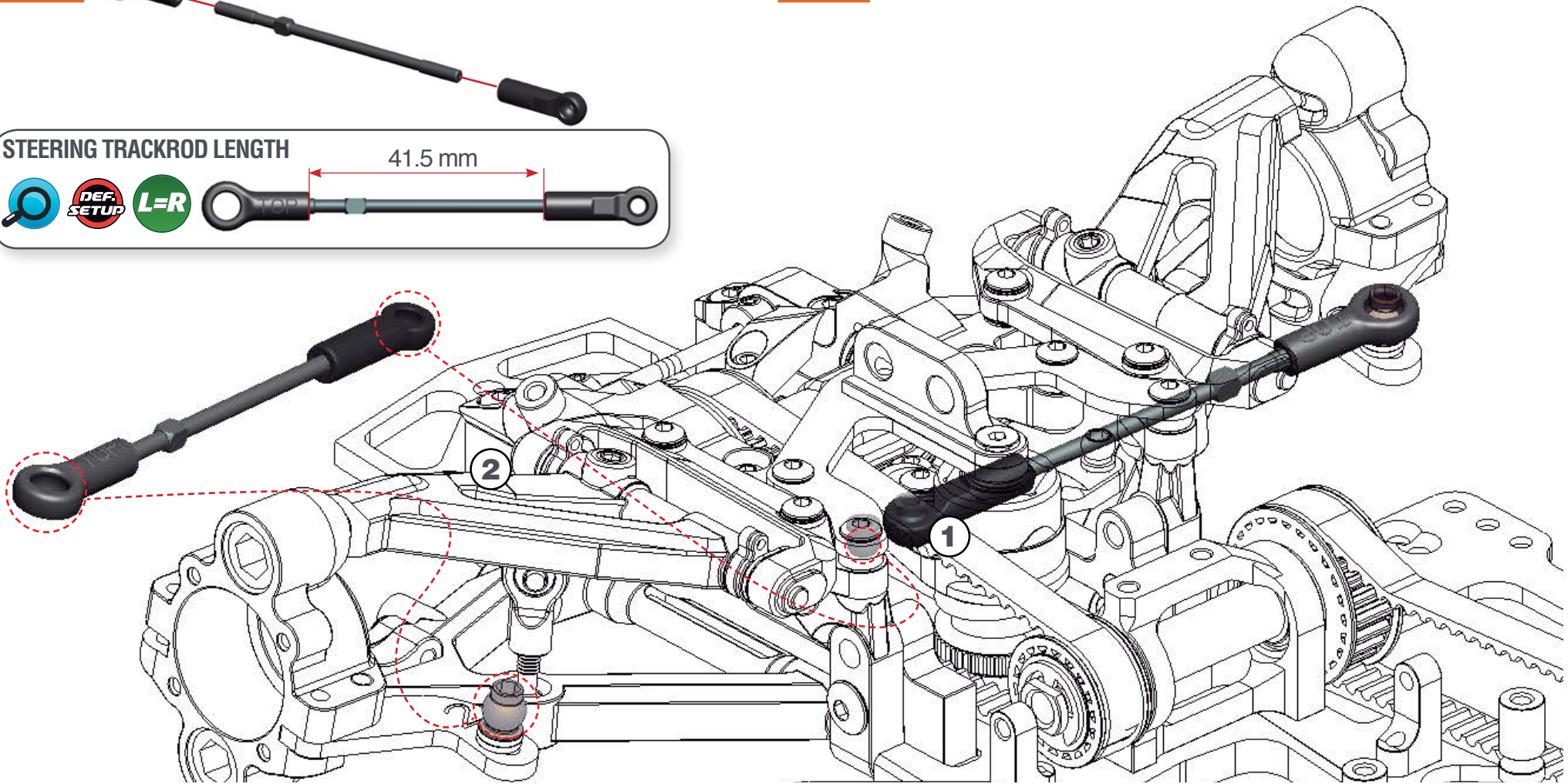
**35.1**



**35.2**

STEERING TRACKROD LENGTH

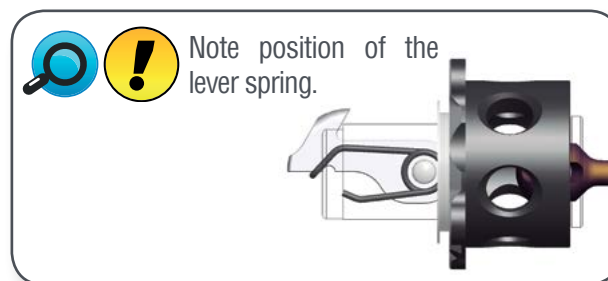
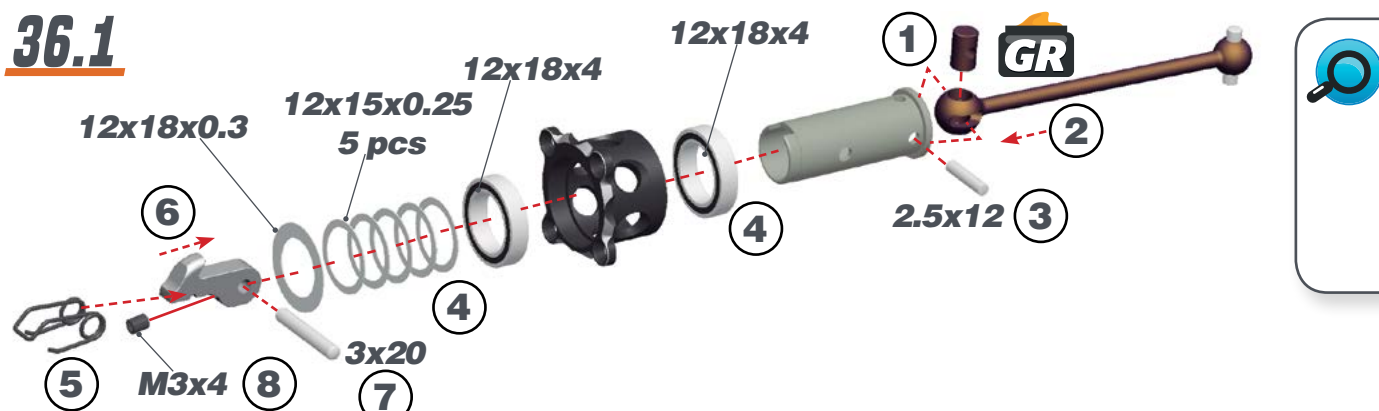
41.5 mm



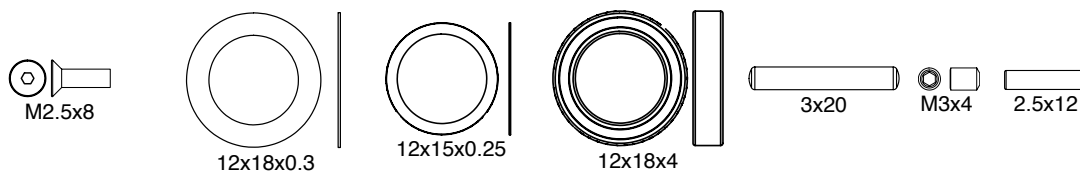
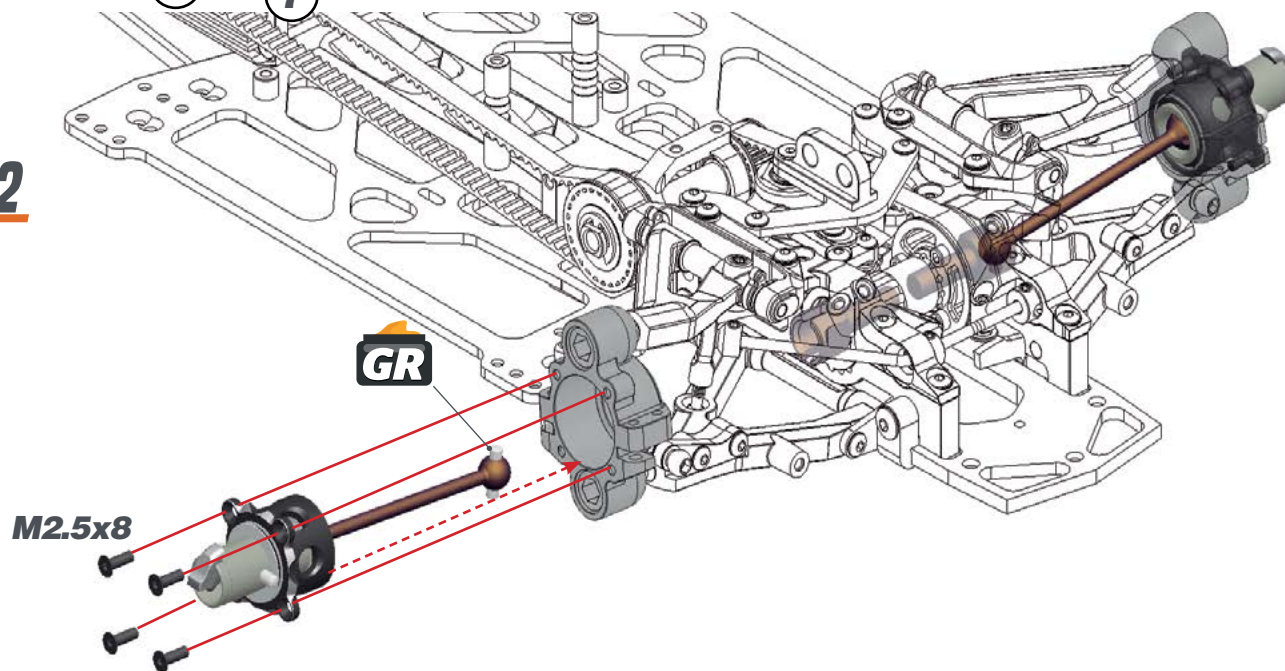
STEP 36

BAG 11

36.1



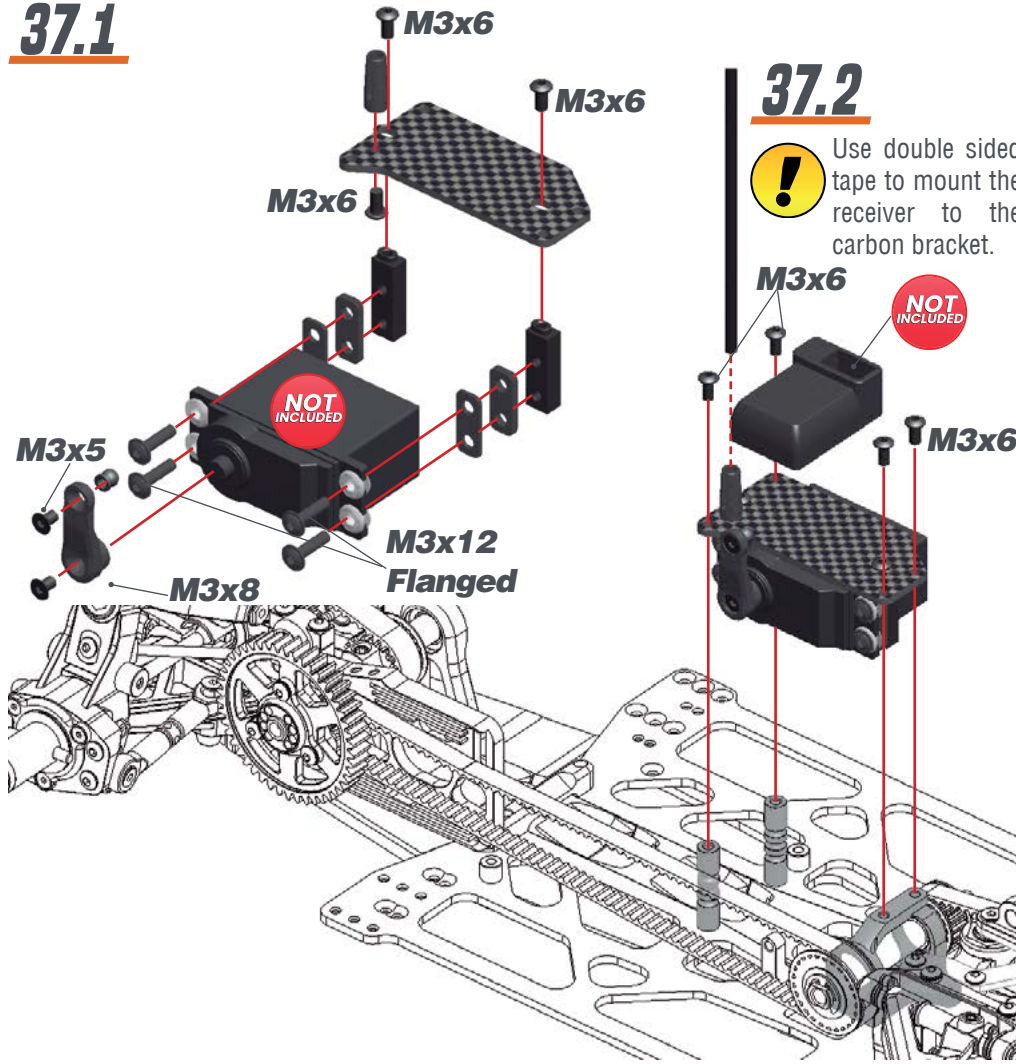
36.2



## STEP 37

BAG 12

### 37.1



### 37.2



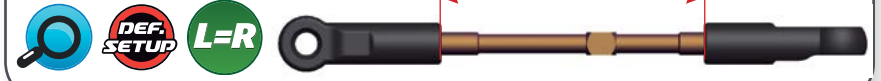
Use double sided tape to mount the receiver to the carbon bracket.

NOT INCLUDED

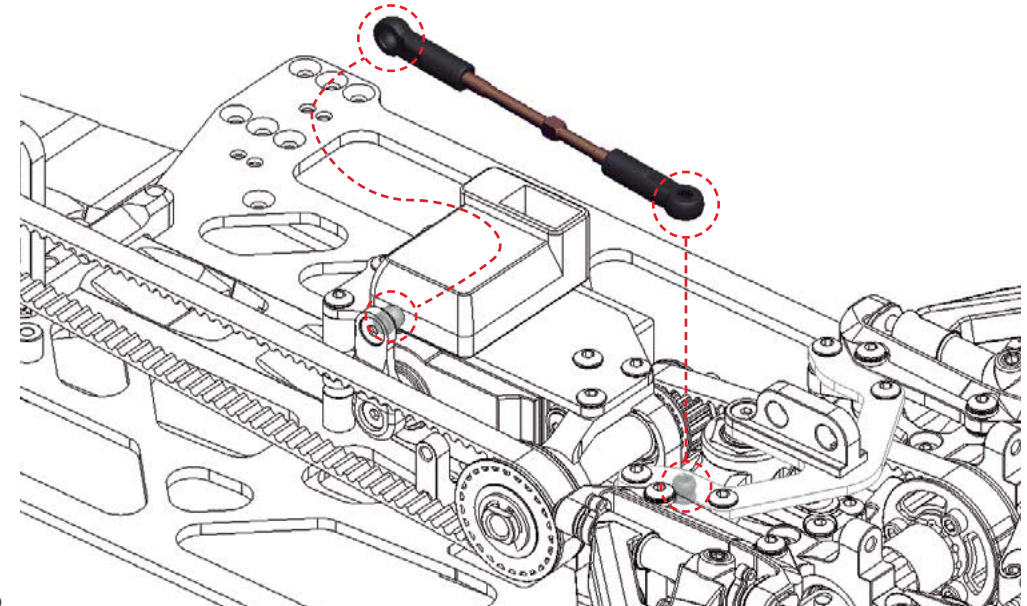
### 38.1

STEERING TRACKROD LENGTH

35 mm



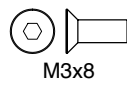
### 38.2



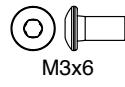
M3x12 Flanged



M3x5



M3x8

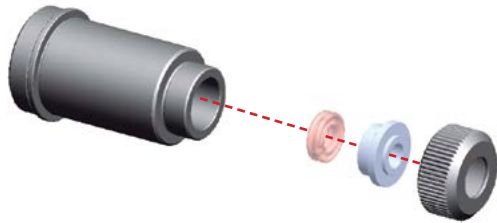


M3x6

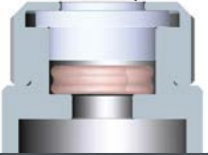
## STEP 39 SHOCKS BAG

### 39.1

Use some silicone oil during the assembly.

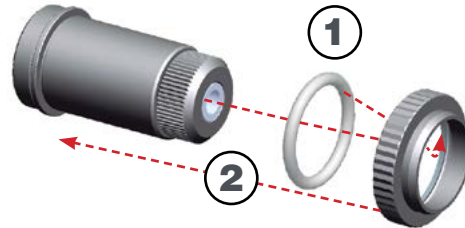


Note the correct orientation of the shock spacers.

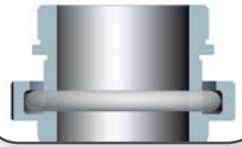


### 39.2

Insert the o-ring inside the spring collar.



Note the correct position of the o-ring.



## STEP 40

### 40.1

Nut M2.5 **REAR**

Nut M2.5 **FRONT**



For the correct piston holes please check the default setupsheet.



Use the shorter shock shaft in the front and the longer one in the rear shock absorber.

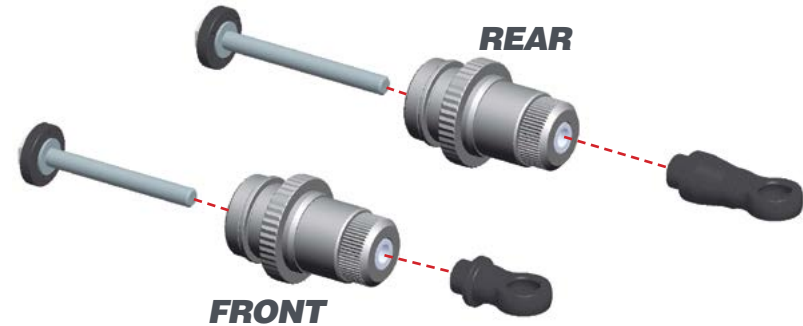
**REAR**

**FRONT**

### 40.2



Use some silicone oil during the assembly.



Nut M2.5

## STEP 41

### 41.1

Push the shock top and the membrane into the shock cap.



### 41.2

1- Fill up with silicone oil fully using the silicone oil supplied in the kit. For the correct cst value please check the default setupsheet.

2- Extend the shockrod fully

3- Move the shockrod slowly up and down to let ALL air bubbles escape.

4- Close top only 3/4.



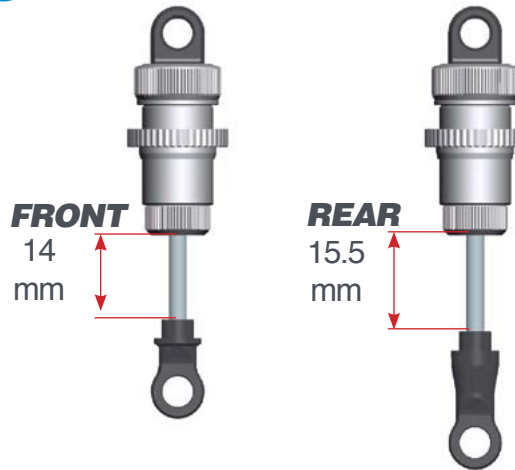
### 41.3

1-Bleed: push the shockrod all the way in slowly, to allow excessive oil to escape.

2- Close the shock cap completely.

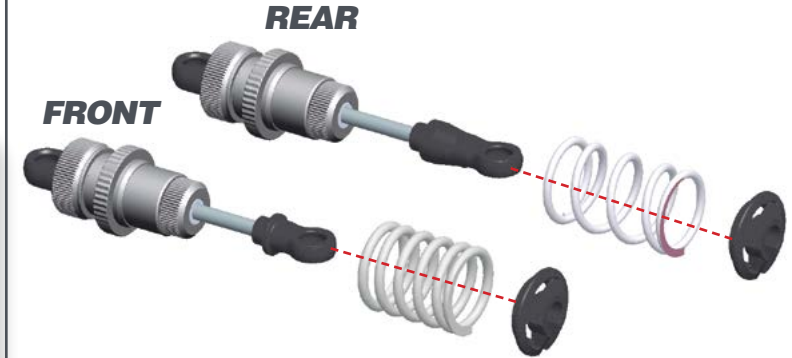


**SHOCKS LENGTH:** Measure the shock length fully extended.



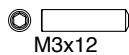
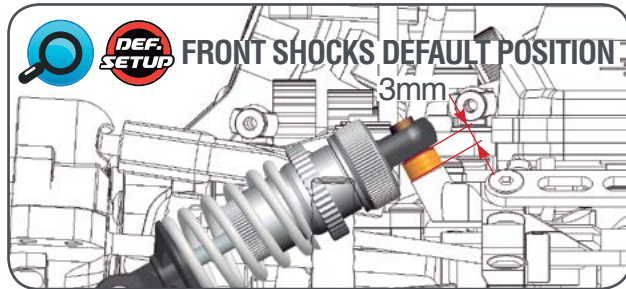
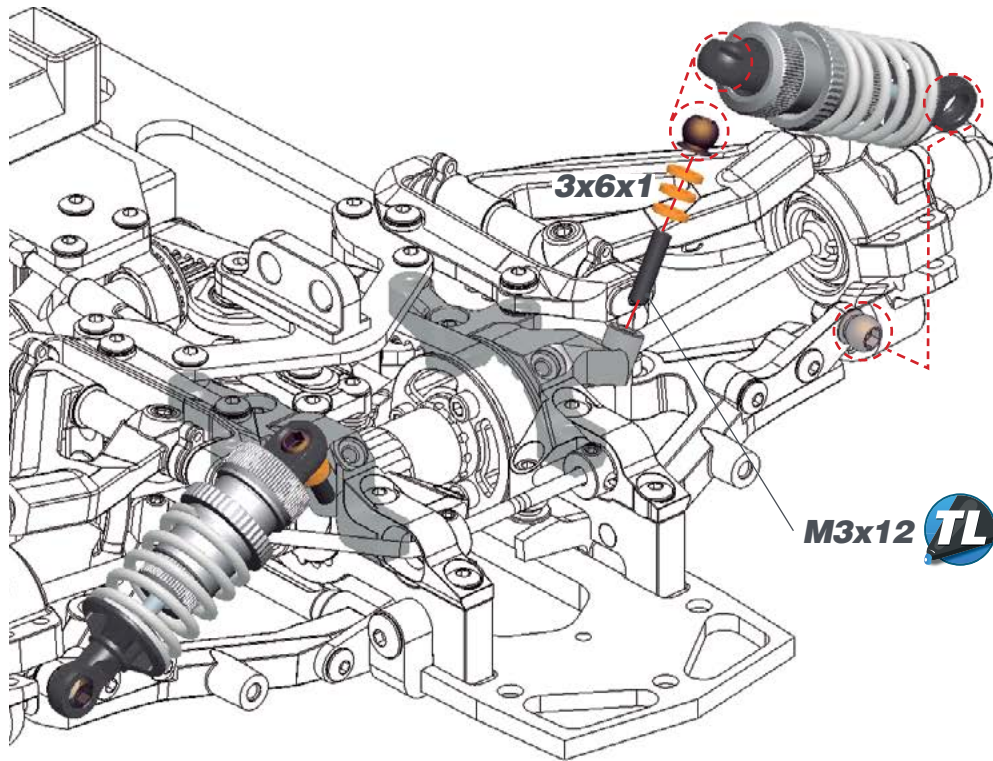
## STEP 42

Assemble the spring and spring-cup (align correctly) to complete the shock.

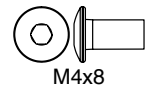
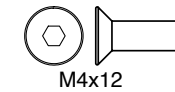
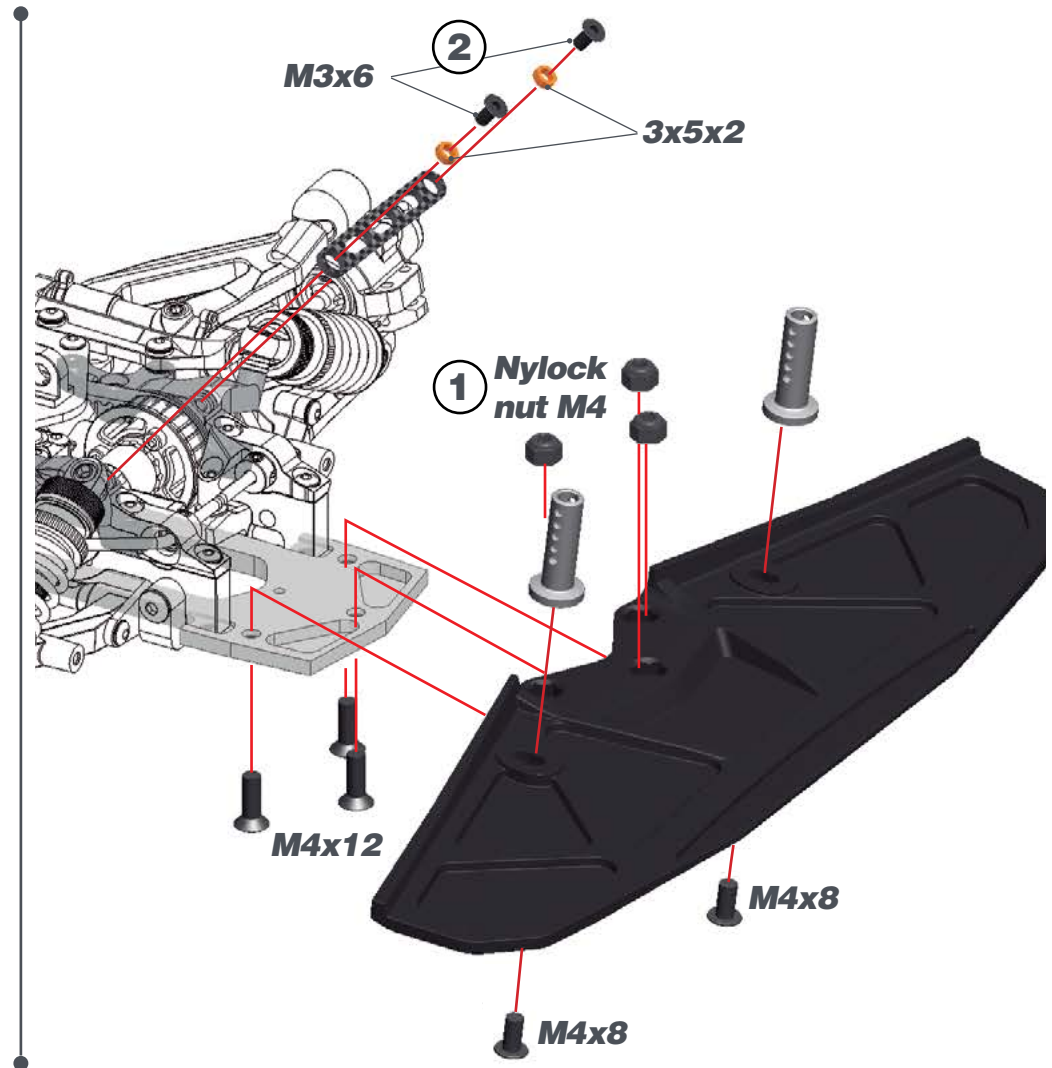


## STEP 43

BAG 13

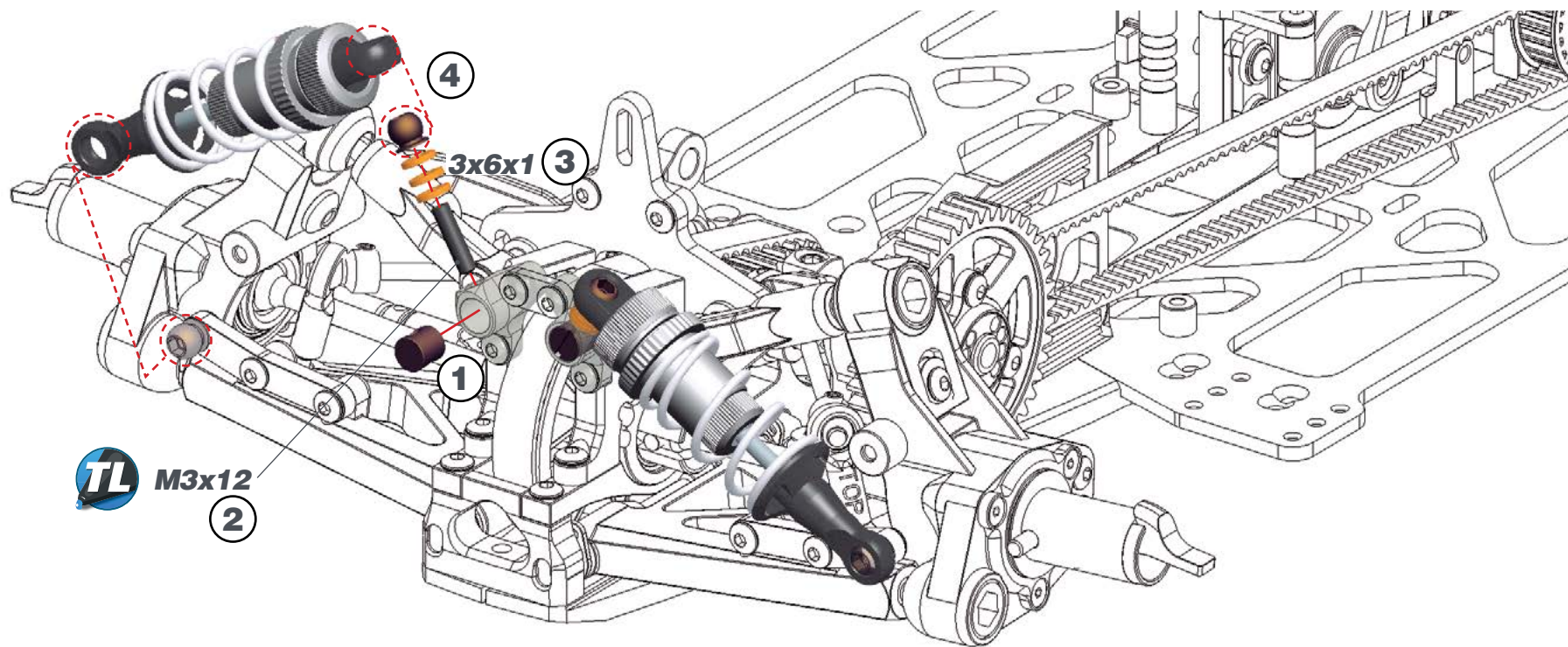


## STEP 44

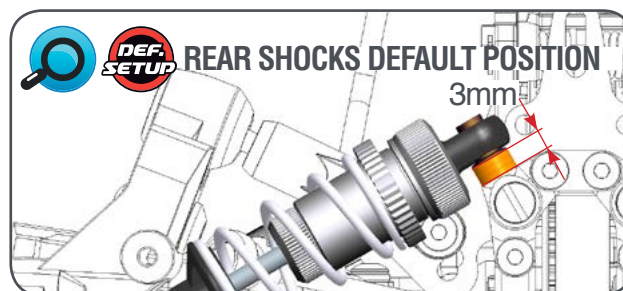




STEP 45



**TL** M3x12  
2



M3x12

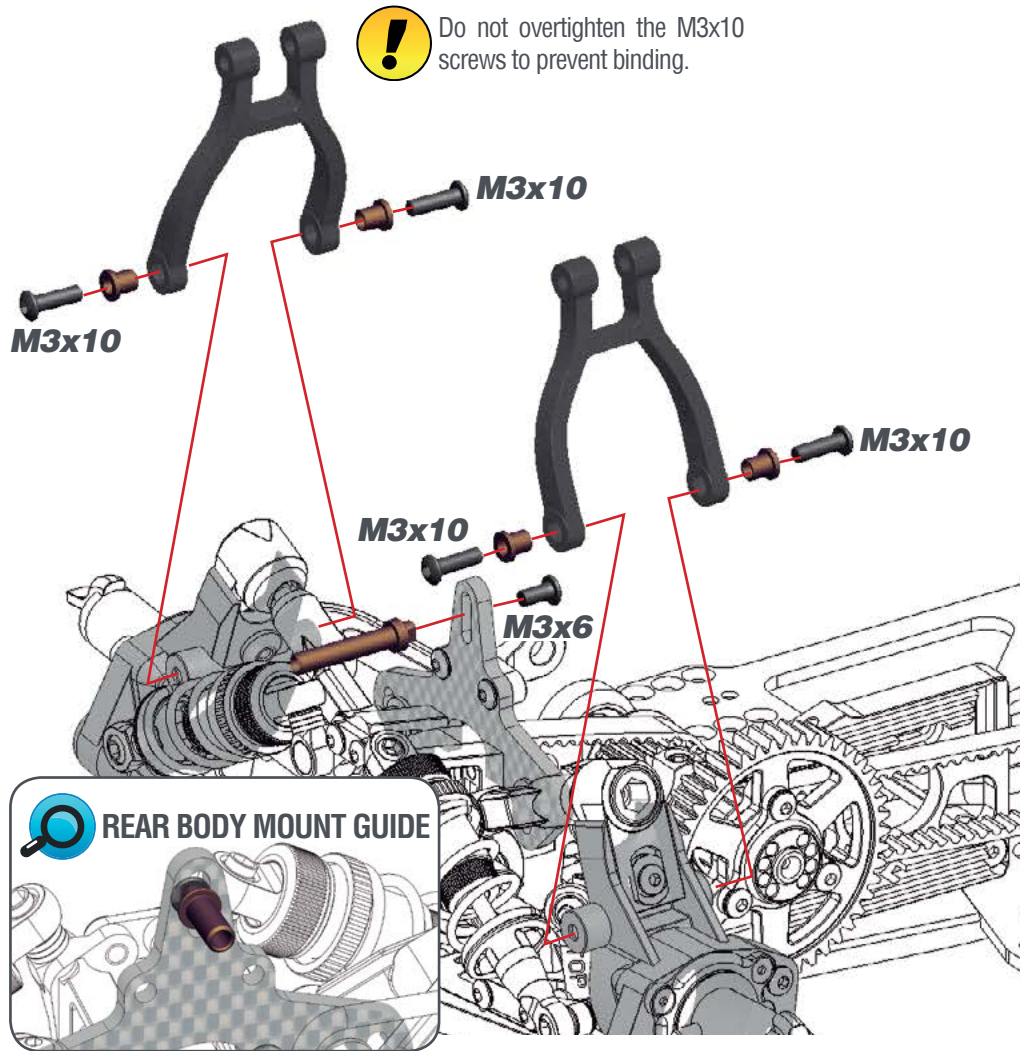
3x6x1

STEP 46

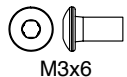
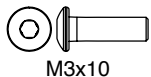
BAG 14



Do not overtighten the M3x10 screws to prevent binding.



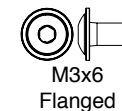
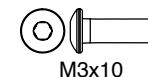
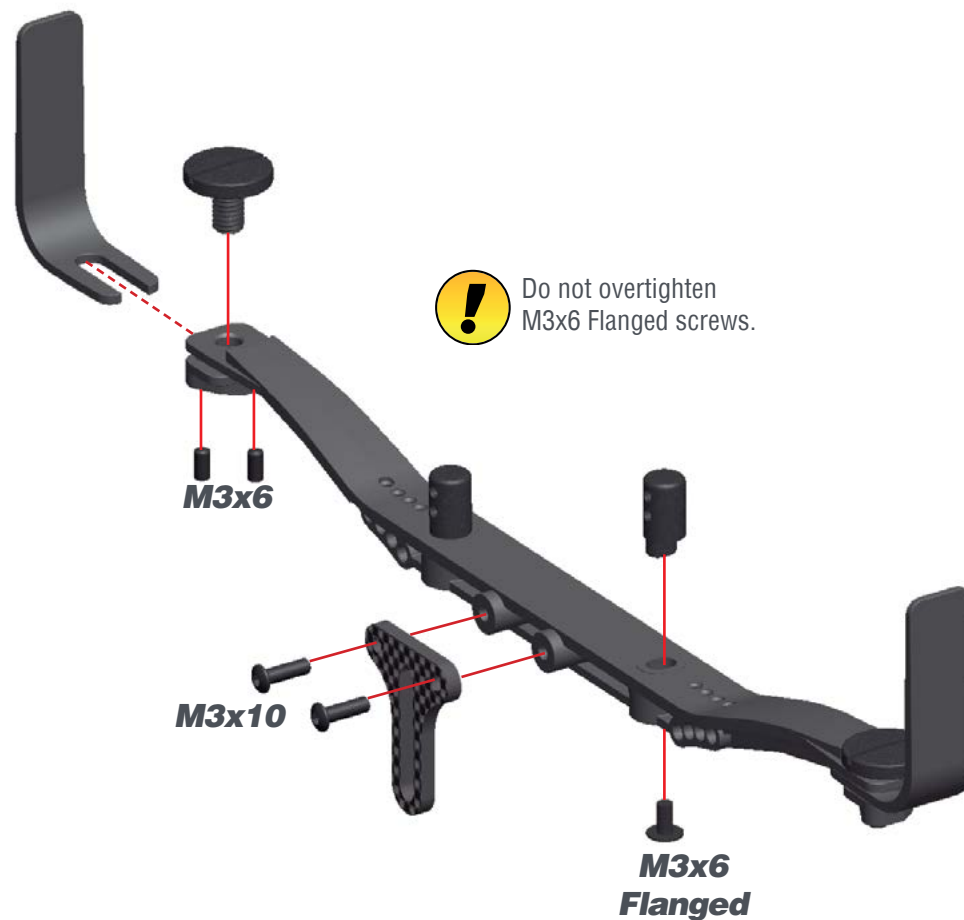
REAR BODY MOUNT GUIDE



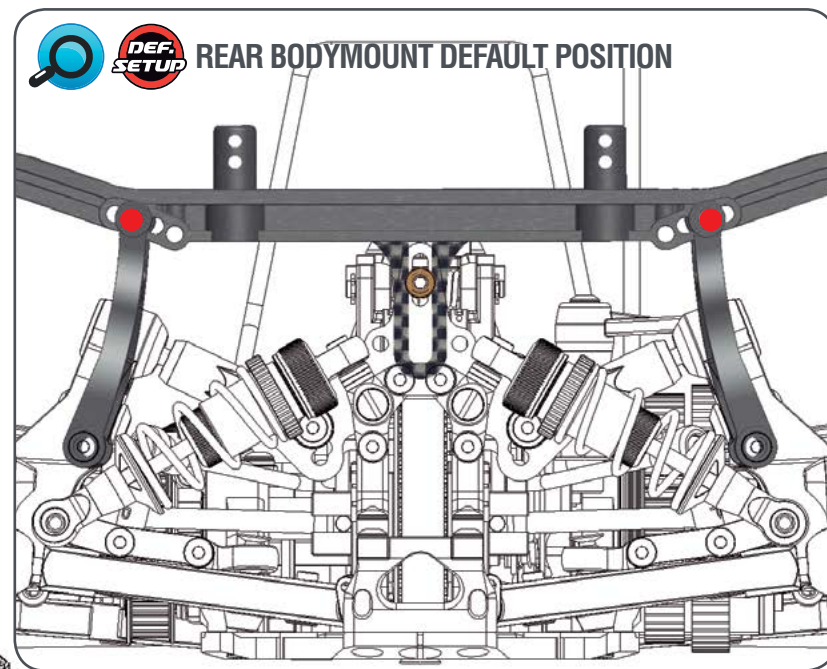
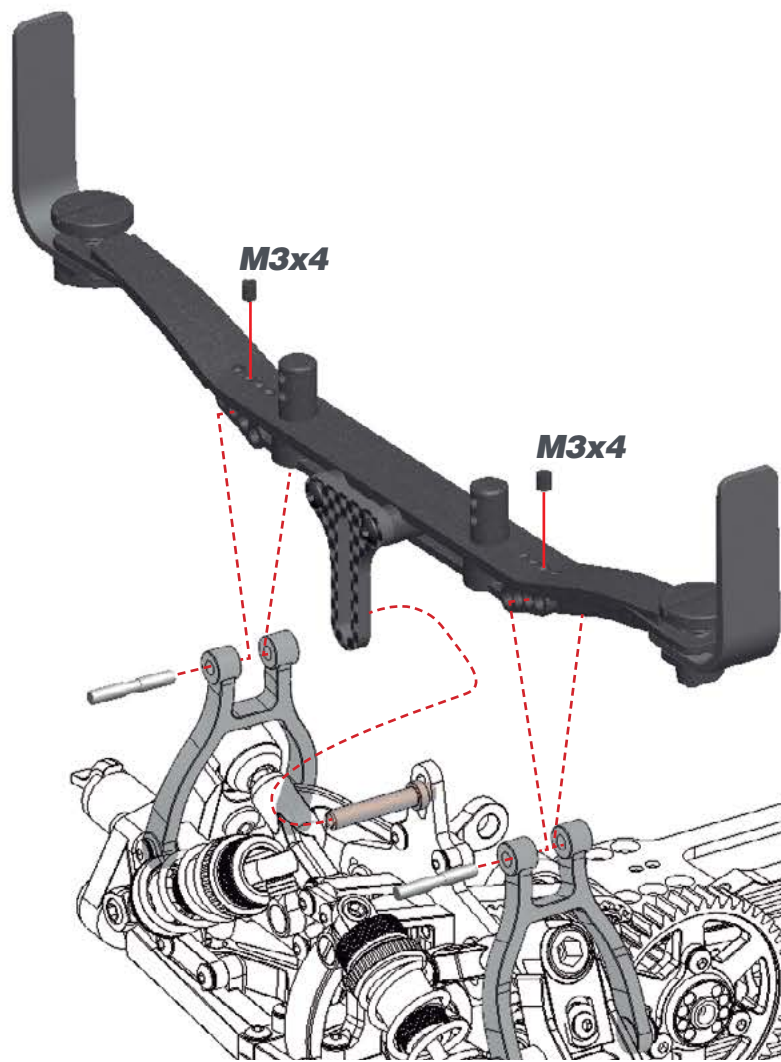
STEP 47



Do not overtighten M3x6 Flanged screws.



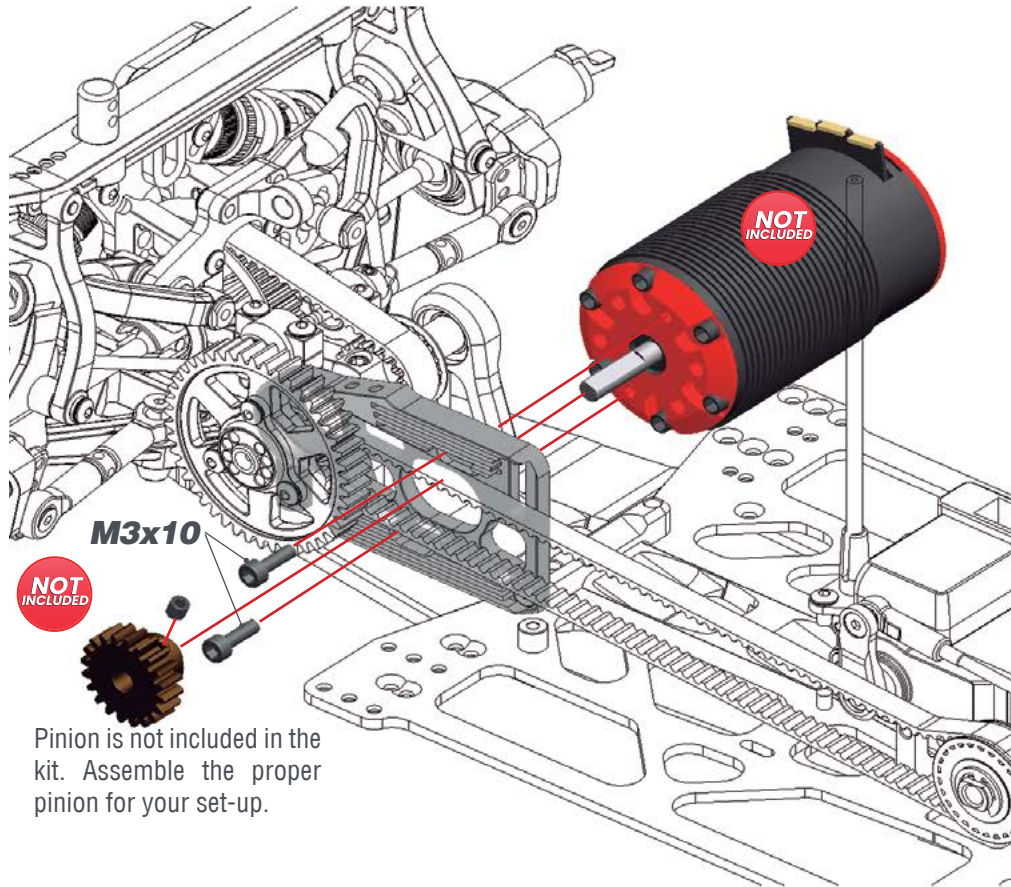
STEP 48



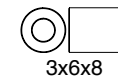
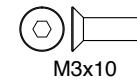
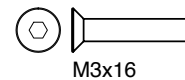
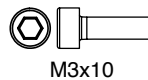
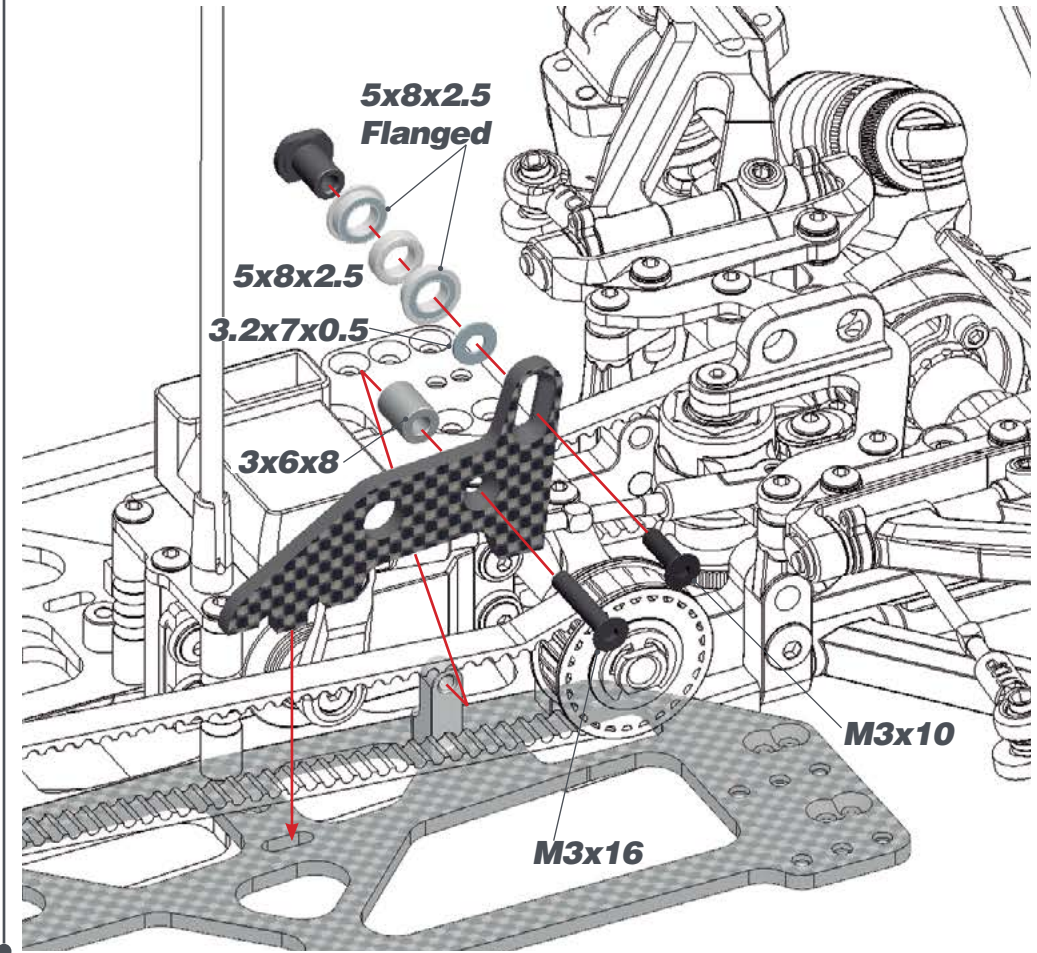
M3x4

## STEP 49

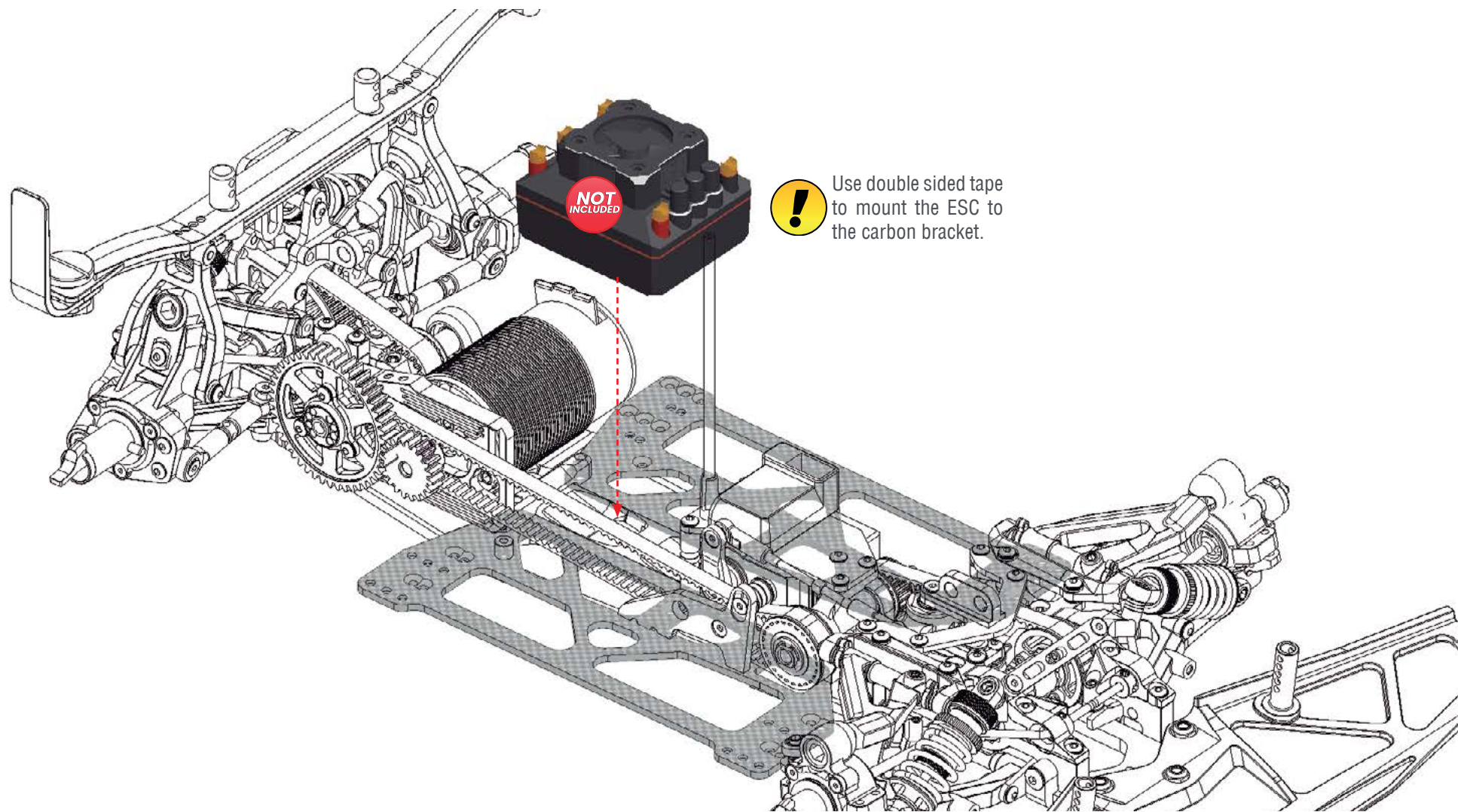
BAG 14



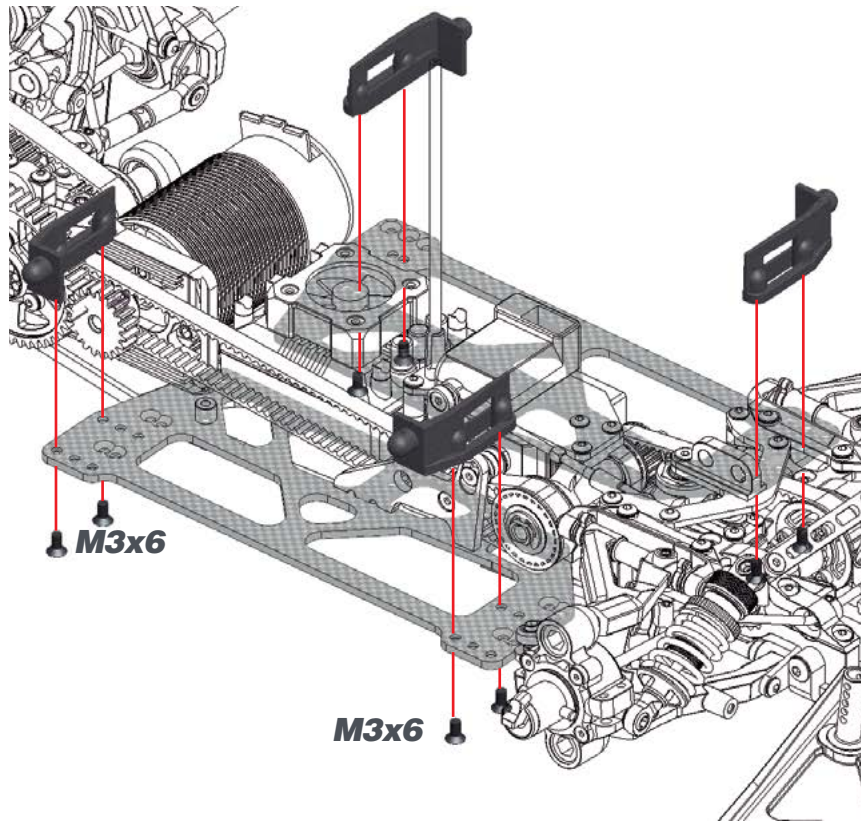
## STEP 50



## STEP 51



STEP 52

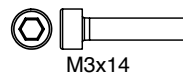
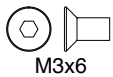
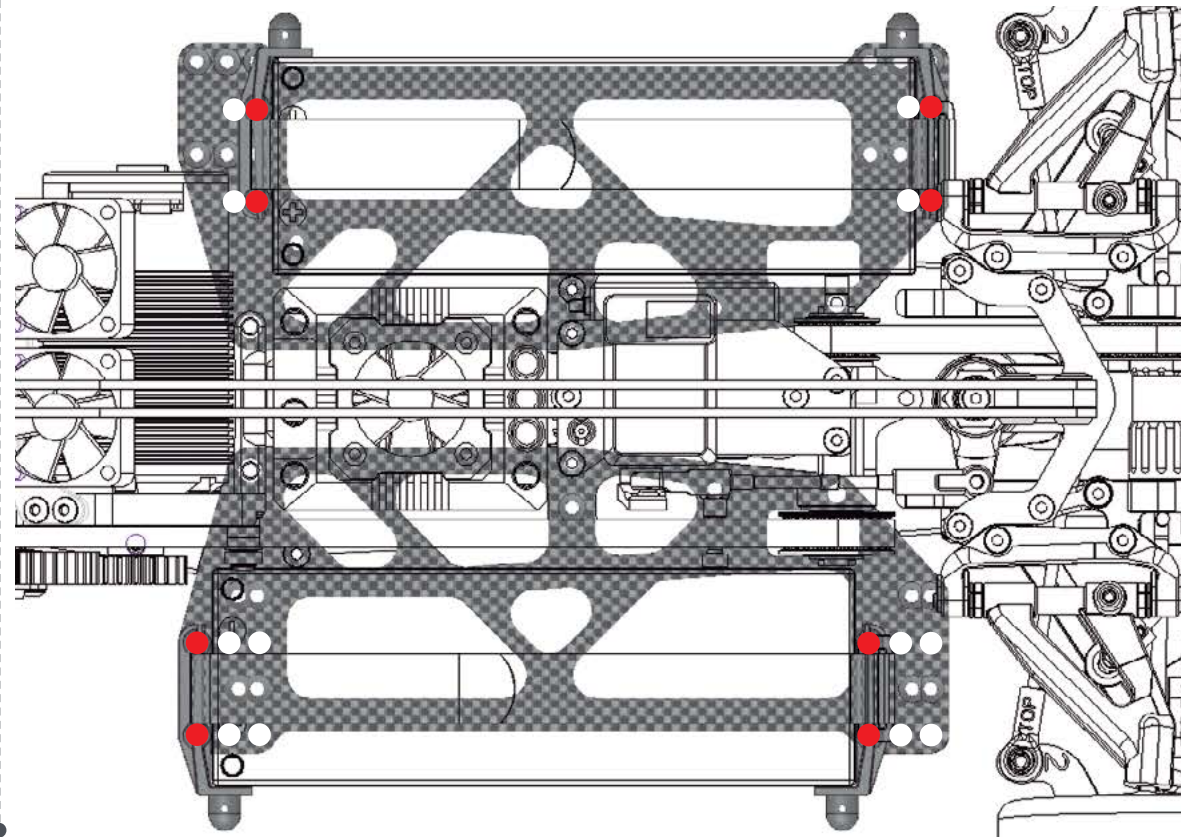


M3x6

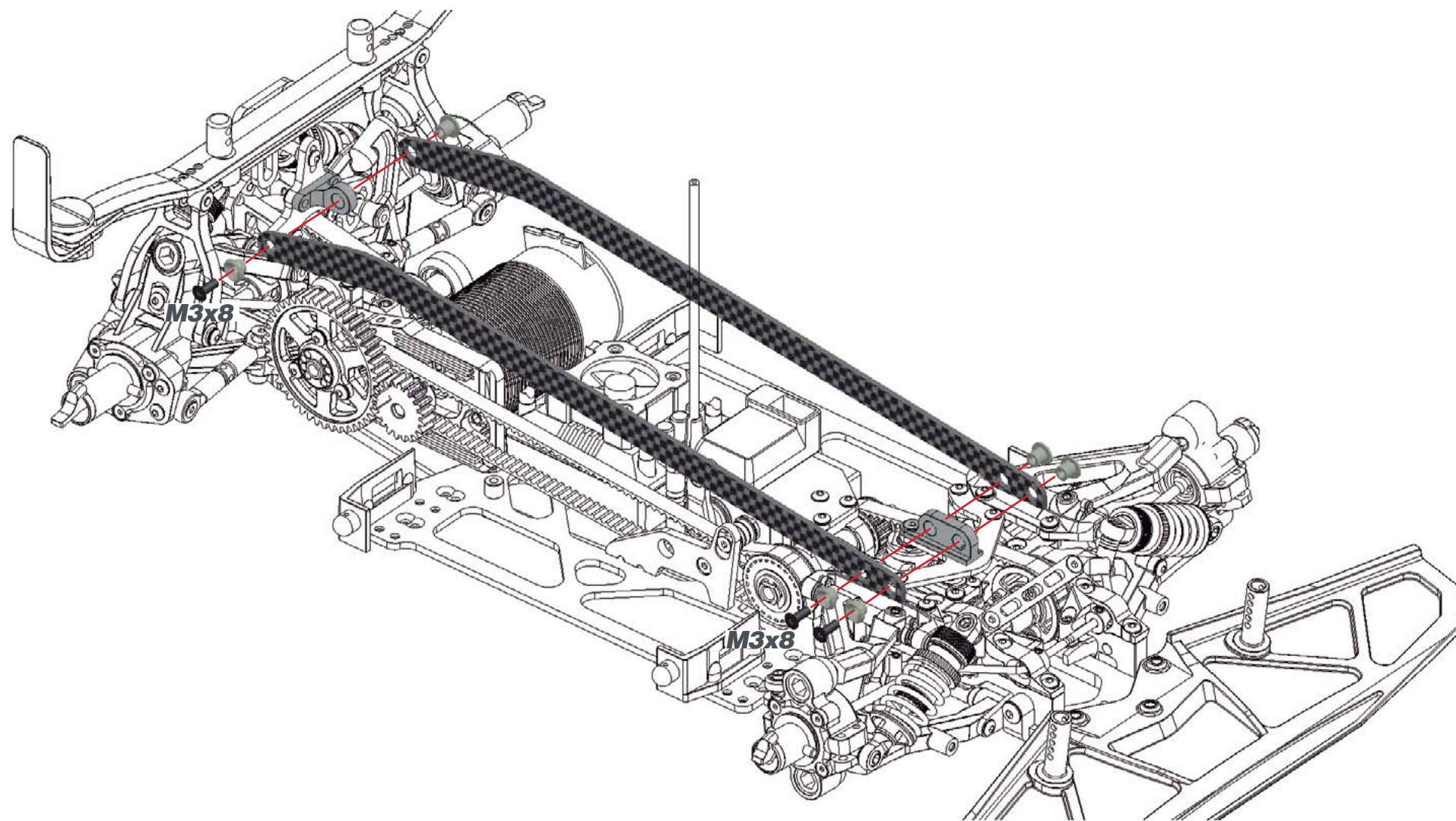
M3x6



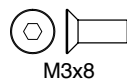
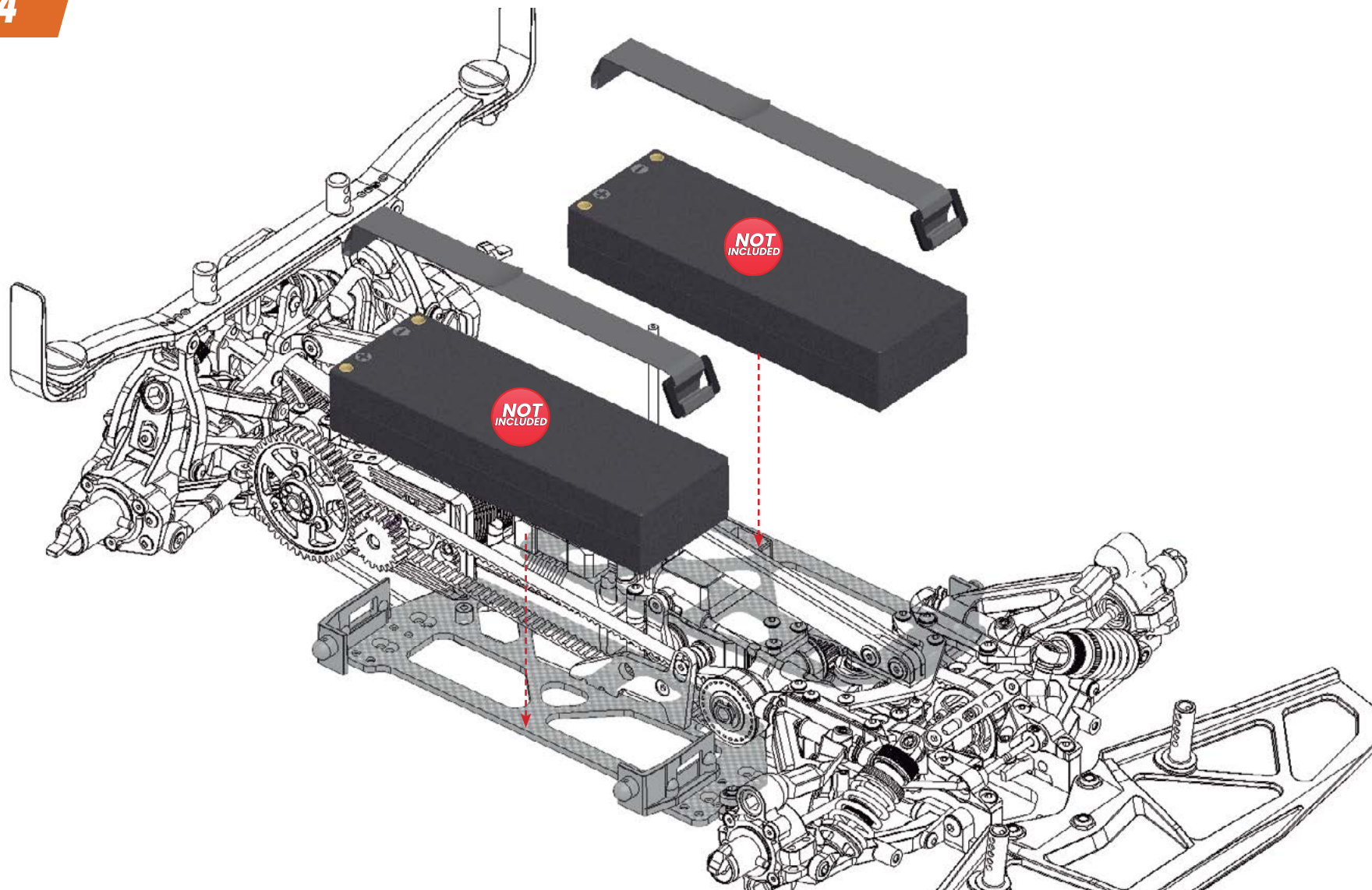
- Right and left batteries are not symmetrically placed.
- The default position of the battery brackets in order to have a proper weight balance of the whole car is the showed by the red dots in the picture.
- It is possible to change the weight balance by moving the batteries more forward (more understeer) or more rearward (less understeer). The rearward position of the left side battery is not available with all pinion/spur combination



STEP 53

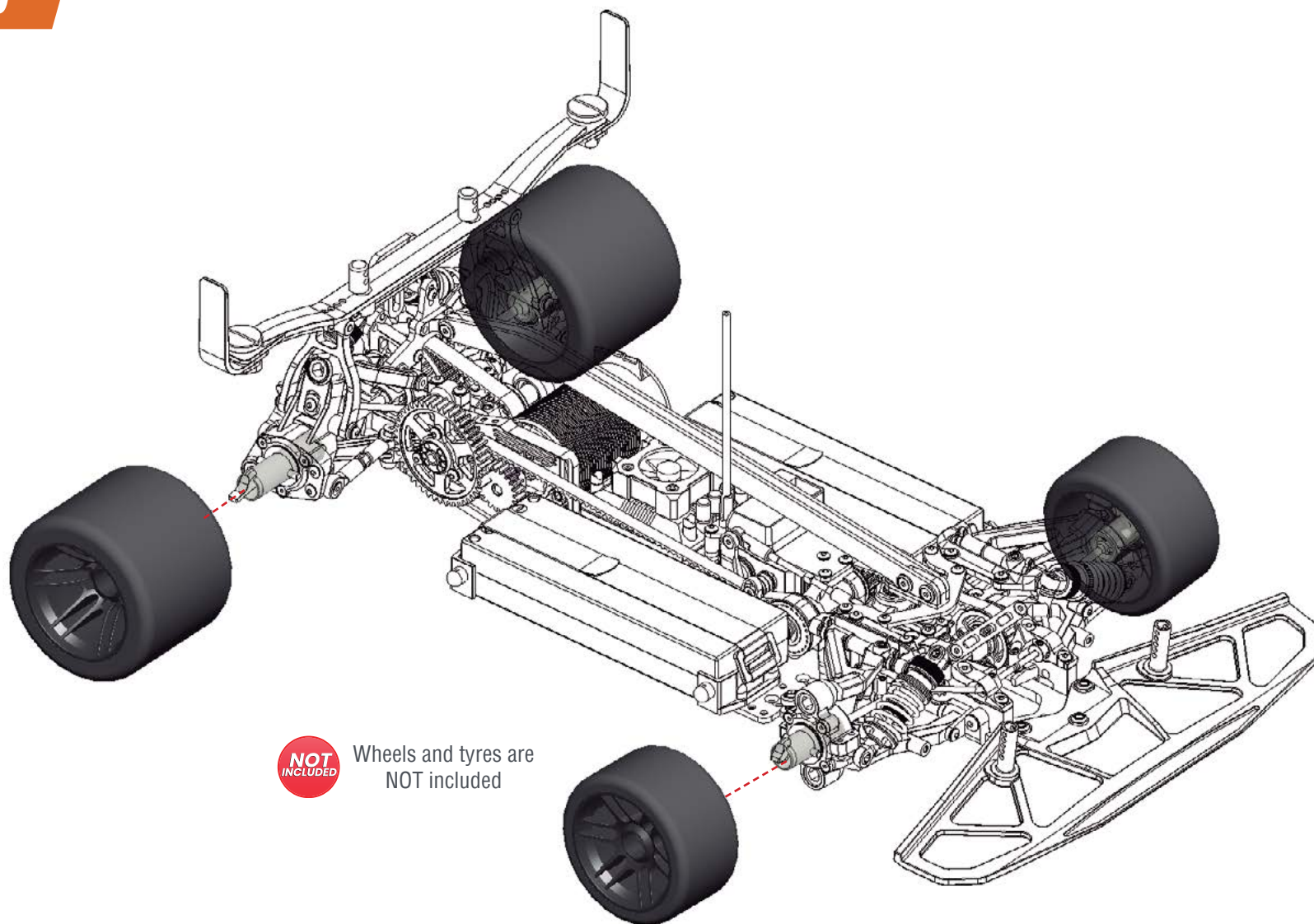


STEP 54





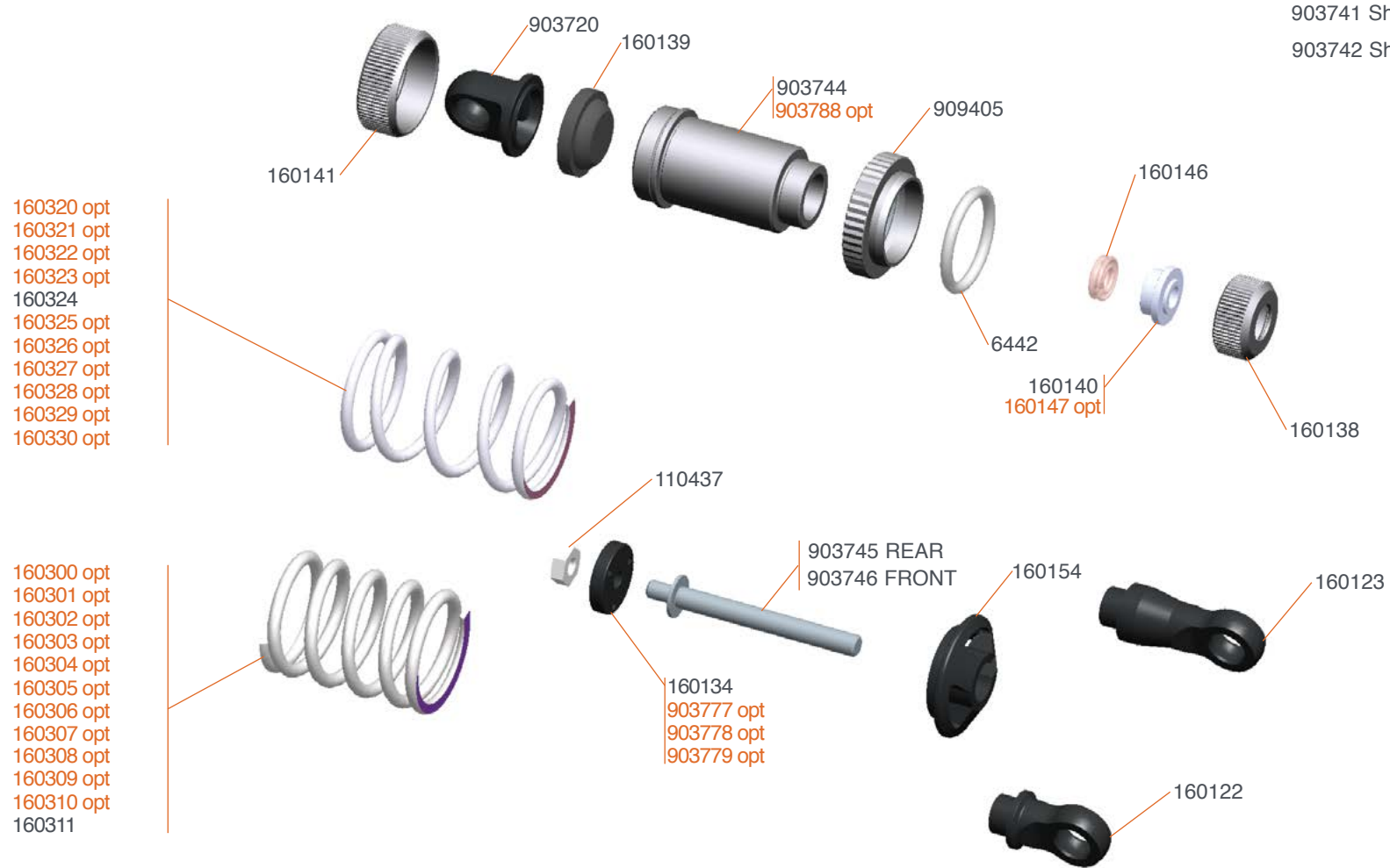
STEP 55



Wheels and tyres are  
NOT included

## INDEX

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<b>ELECTRONICS EXPLODED VIEW</b>	<b>49</b>
<b>BUMPER AND BODYMOUNT EXPLODED VIEW</b>	<b>50</b>
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<b>TEAM SERPENT NETWORK</b>	<b>52</b>



903741 Shockset XLV short (2)  
903742 Shockset XLV long (2)

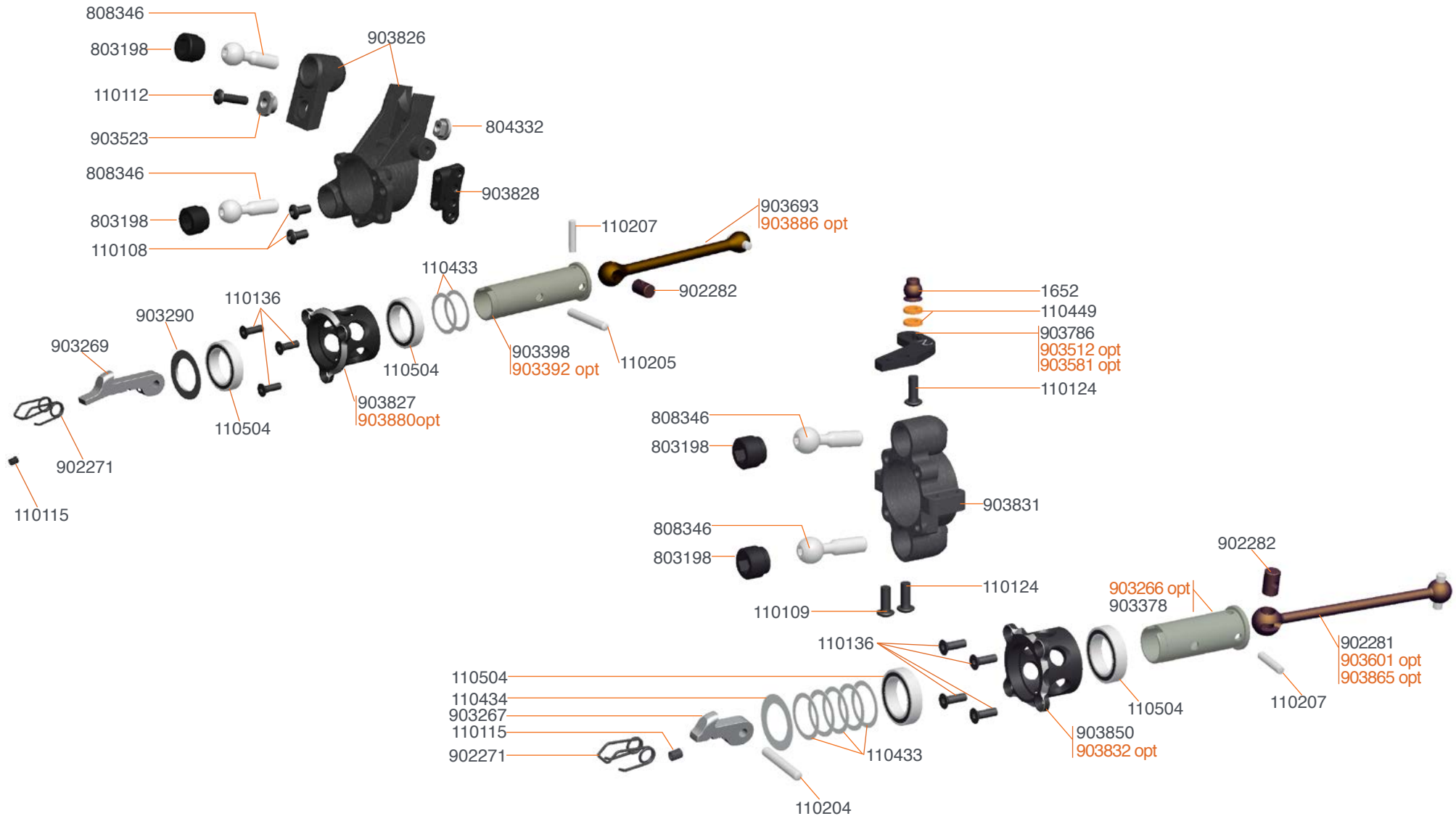
- 160147 Shock onroad big bore bushing LF (4)
- 160300 Spring white L23 (2.3/13) (2)
- 160301 Spring yellow L23 (2.8/16) (2)
- 160302 Spring orange L23 (3.4/19.5) (2)
- 160303 Spring red L23 (4.1/23.5) (2)
- 160304 Spring pink L23 (4.0/28) (2)
- 160305 Spring blue L23 (5.8/33) (2)
- 160306 Spring purple L23 (6.8/39) (2)
- 160307 Spring green L23 (8/45.5) (2)
- 160308 Spring grey L23 (9/51.5) (2)

- 160309 Spring black L23 (10/57) (2)
- 160310 Spring-set short (5x2)
- 160320 Spring white L27 (2.3/13) (2)
- 160321 Spring yellow L27 (2.8/16) (2)
- 160322 Spring orange L27 (3.4/19.5) (2)
- 160323 Spring red L27 (4.1/23.5) (2)
- 160325 Spring blue L27 (5.8/33) (2)
- 160326 Spring purple L27 (6.8/39) (2)
- 160327 Spring green L27 (8/45.5) (2)
- 160328 Spring grey L27 (9/51.5) (2)

- 160329 Spring black L27 (10/57) (2)
- 160330 Spring-set L27 (5x2)
- 903777 Shock piston XLV 1 hole (4)
- 903778 Shock piston XLV 2 hole (4)
- 903779 Shock piston XLV 3 hole (4)
- 903780 Heave demper set rear
- 903781 Heave demper set front
- 903788 Shockbody XLV short NiCoated (2)



# RR UPRIGHTS AND FR STB. EXPLODED VIEW



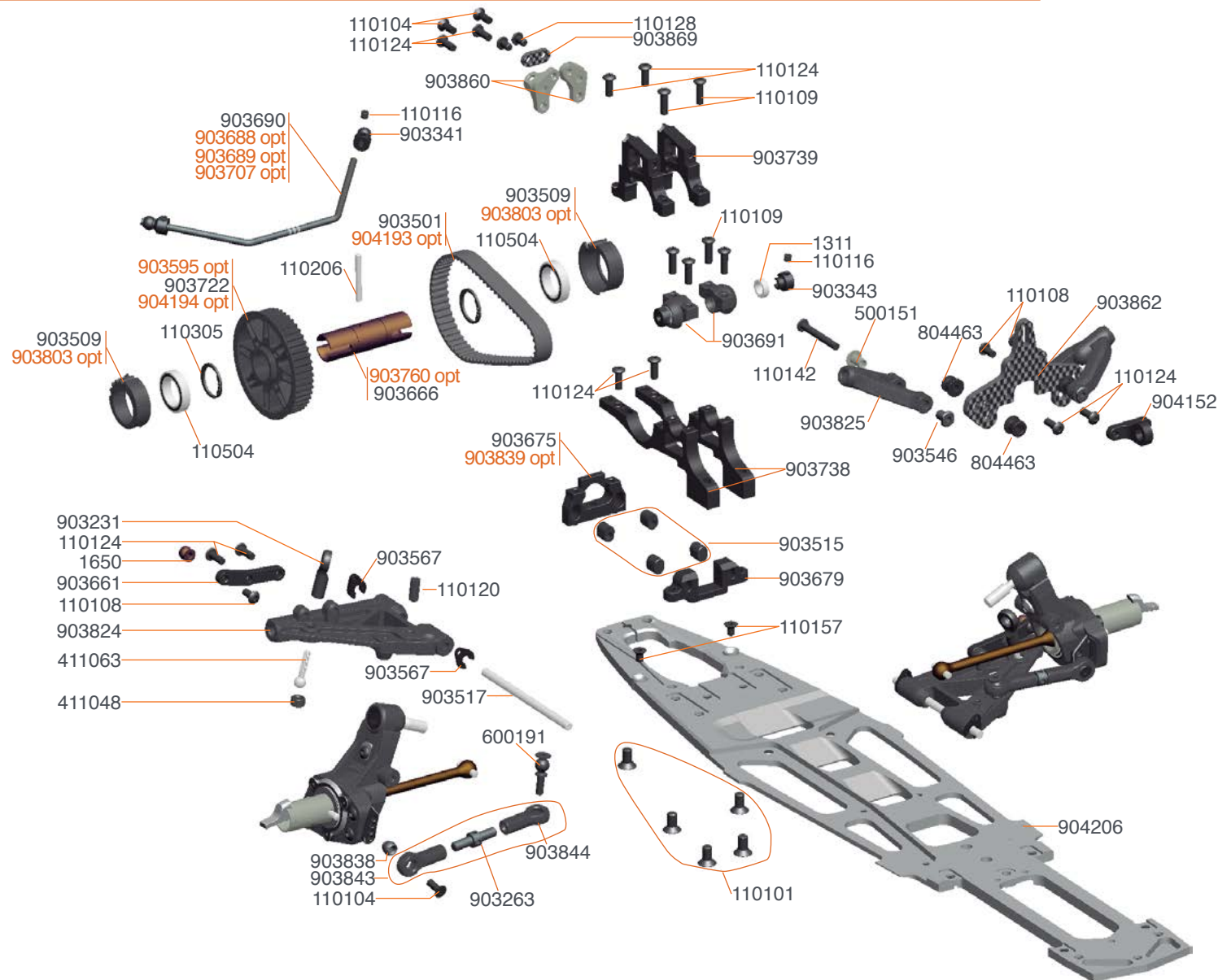
- 903392 Wheel-axle CVD RR (2)
- 903266 Wheel-axes cvd OS2 FR (2)
- 903512 Steeringblock lever alu (2)
- 903581 Steeringblock lever carbon (2)
- 903601 Driveshaft cvd FR alu (2)

- 903851 Offset shim excenters 0.5mm (4) S990
- 903832 Steeringblock excenter alu (2) S990
- 903865 Driveshaft cvd FR alu short (2)
- 903880 Upright insert excenter alu (2) S990 EVO

- 903886 Driveshaft cvd RR HD (2) S9XX



# REAR EXPLODED VIEW



- 903688 Antiroll bar FR/RR soft S988
- 903689 Antiroll bar FR/RR medium S988
- 903707 Antiroll bar FR/RR X-hard S988
- 903759 Chassis weight 14gr brass S989
- 903803 Excenter set rr alu L+R S9XX

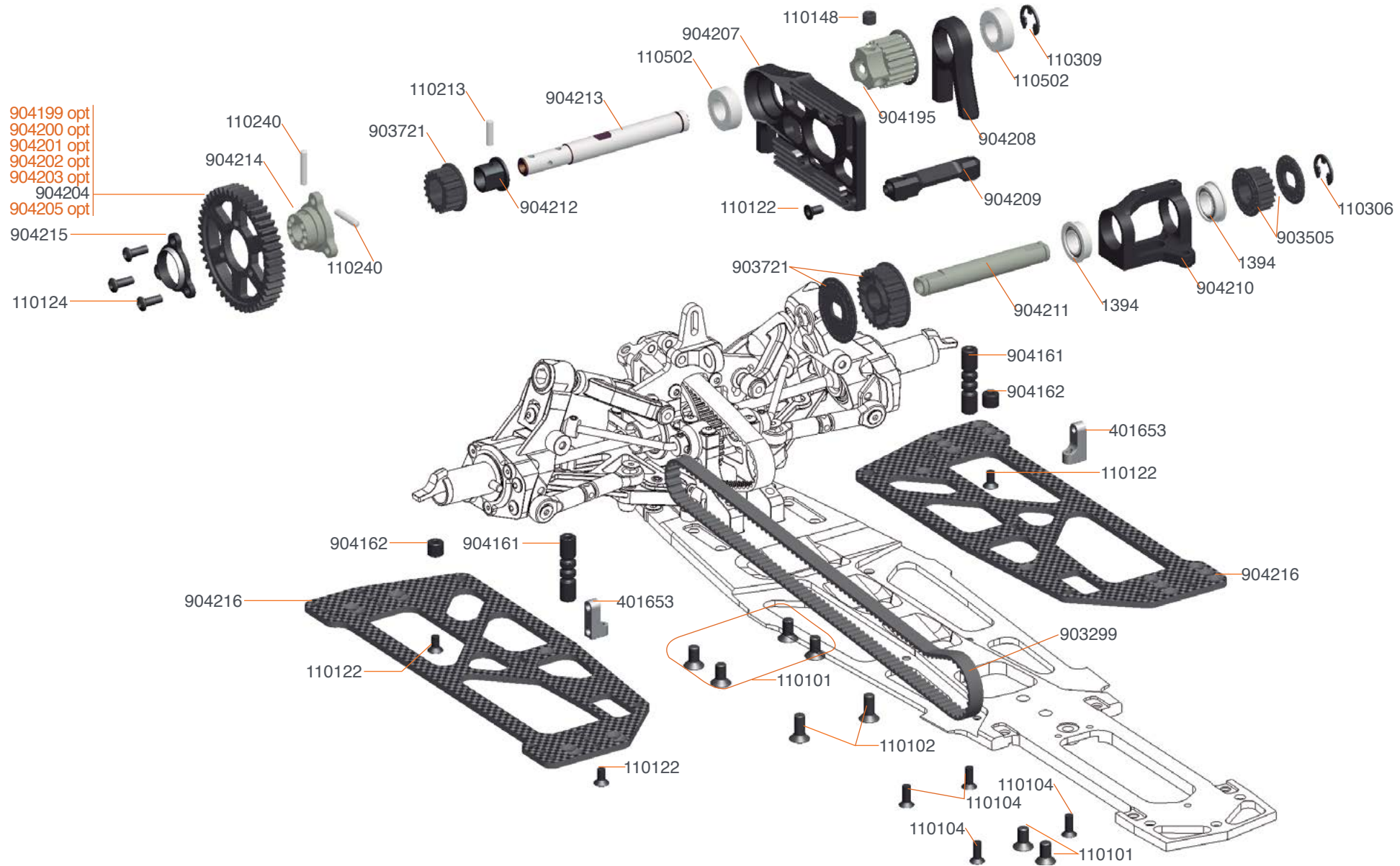
- 903839 Rearplate flex S990
- 903840 Weight bridge fr carbon S990
- 903780 Heave demper set rear
- 904193 Belt rear 100S3M201 low friction
- 904194 Pully solid axle rr S989E



# TRANSMISSION EXPLODED VIEW

VIPER  
997  
EVO 2

SERPENT

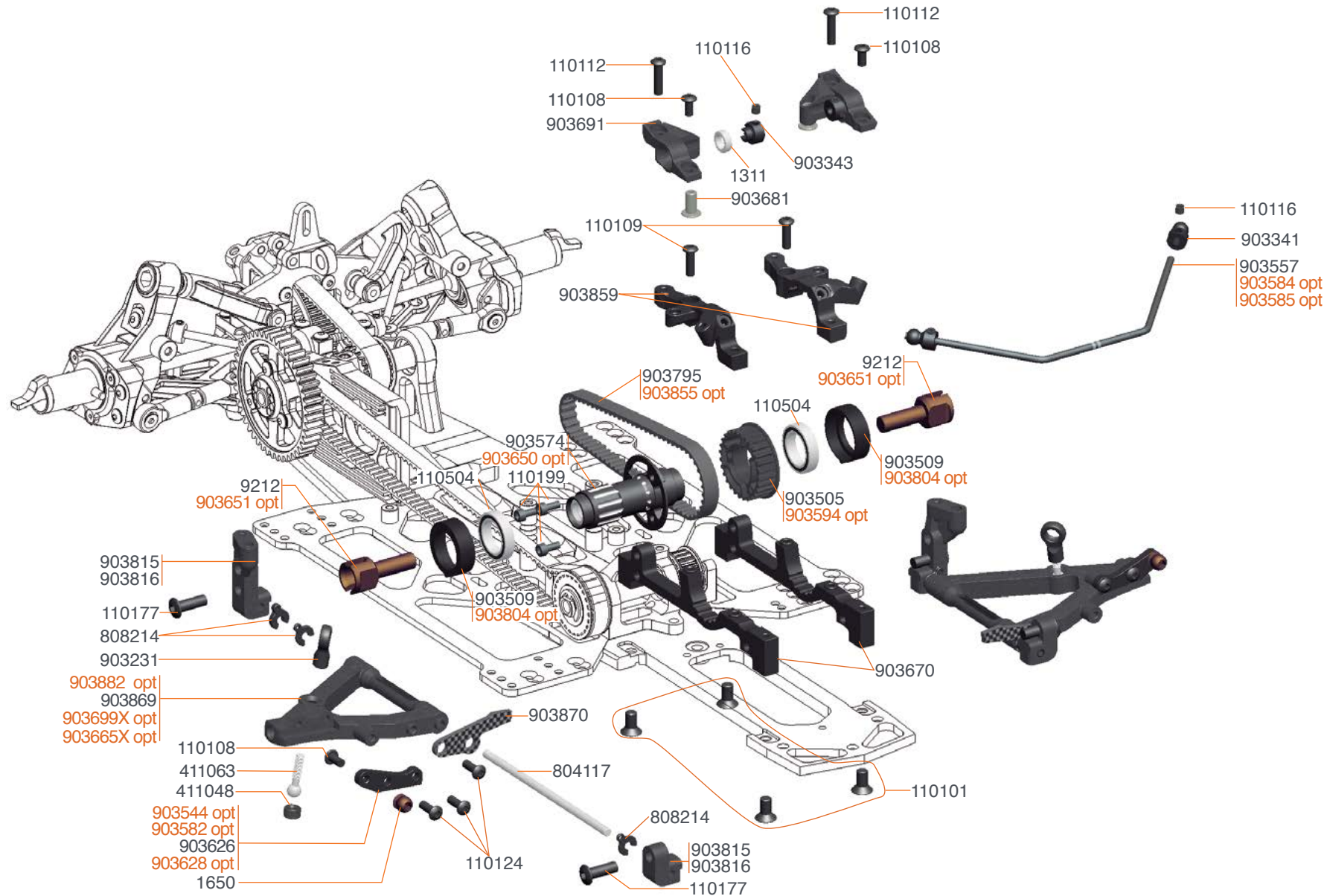


904199 Spurgear composite 36T M1  
904200 Spurgear composite 38T M1  
904201 Spurgear composite 40T M1  
904202 Spurgear composite 42T M1

904203 Spurgear composite 44T M1  
904205 Spurgear composite 45T M1



# FRONT 1 EXPLODED VIEW



- 903544 Shock extension bracket FR alu (2)
- 903584 Antiroll bar FR soft S989
- 903585 Antiroll bar FR hard S989
- 903582 Shock extension bracket FR carbon (2)

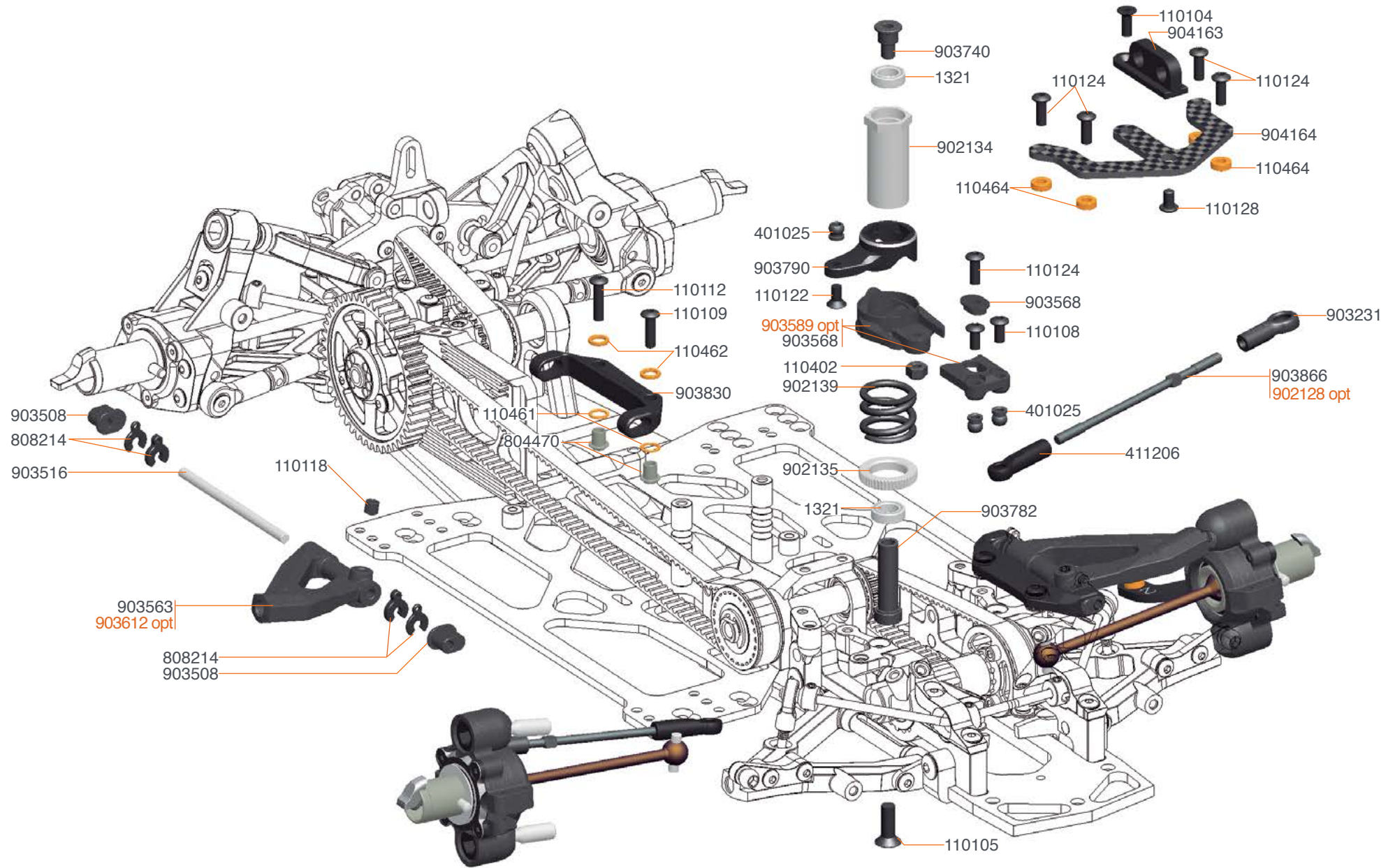
- 903628 Shock extension bracket FR wide carbon (2)
- 903651 Inner driveshaft adapter light
- 903665X Wishbone FR lw V2 L+R S988
- 903695 Wishbone insert carbon FR lw (2)

- 903699X Wishbone FR lw V2 L+R hard S988
- 903781 Heave demper set front
- 903806 Oneway diff fr S9XX
- 903882 Wishbone FR lw L+R hard 990 EVO

# FRONT 2 EXPLODED VIEW

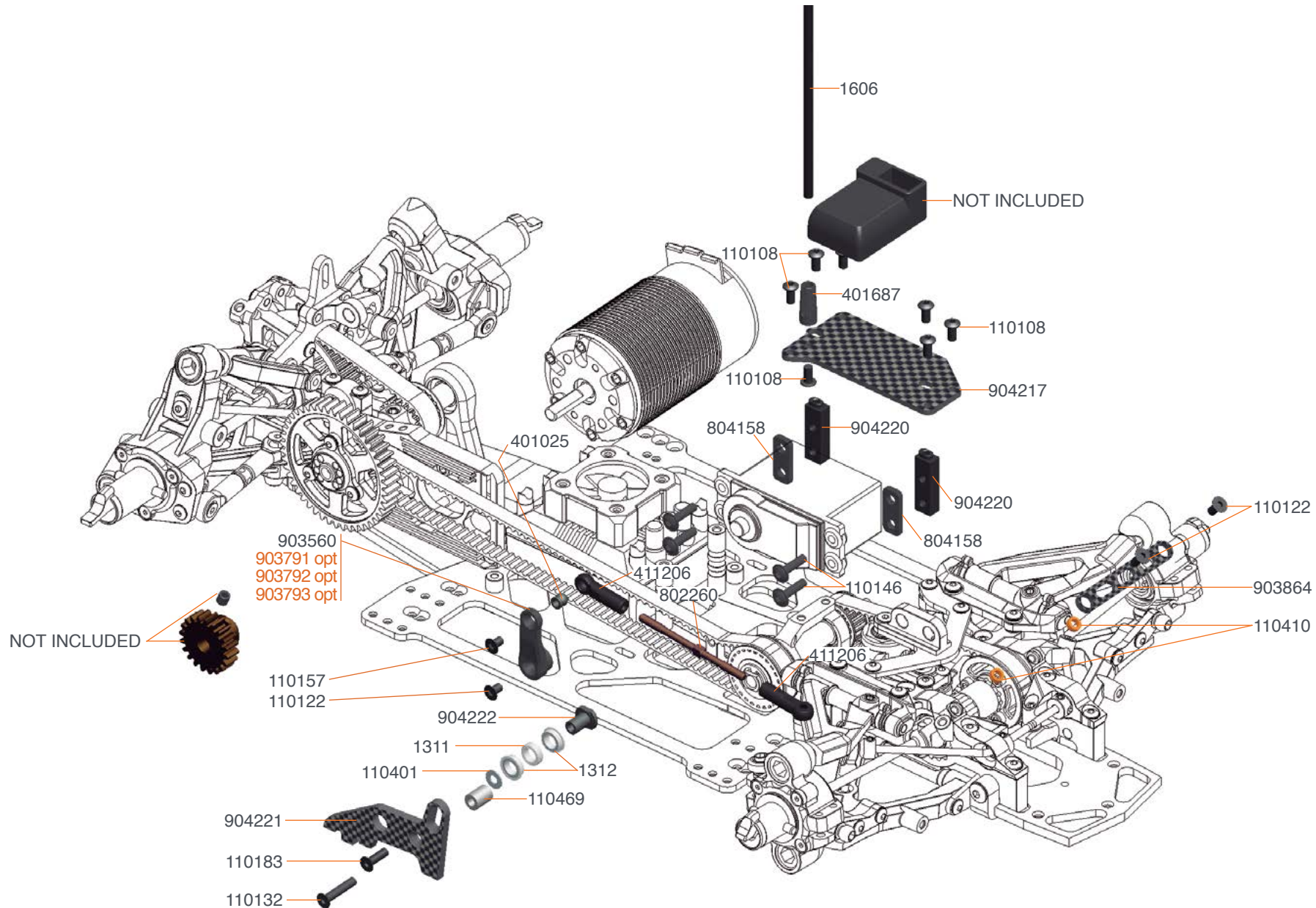
VIPER  
997  
EVO 2

SERPENT



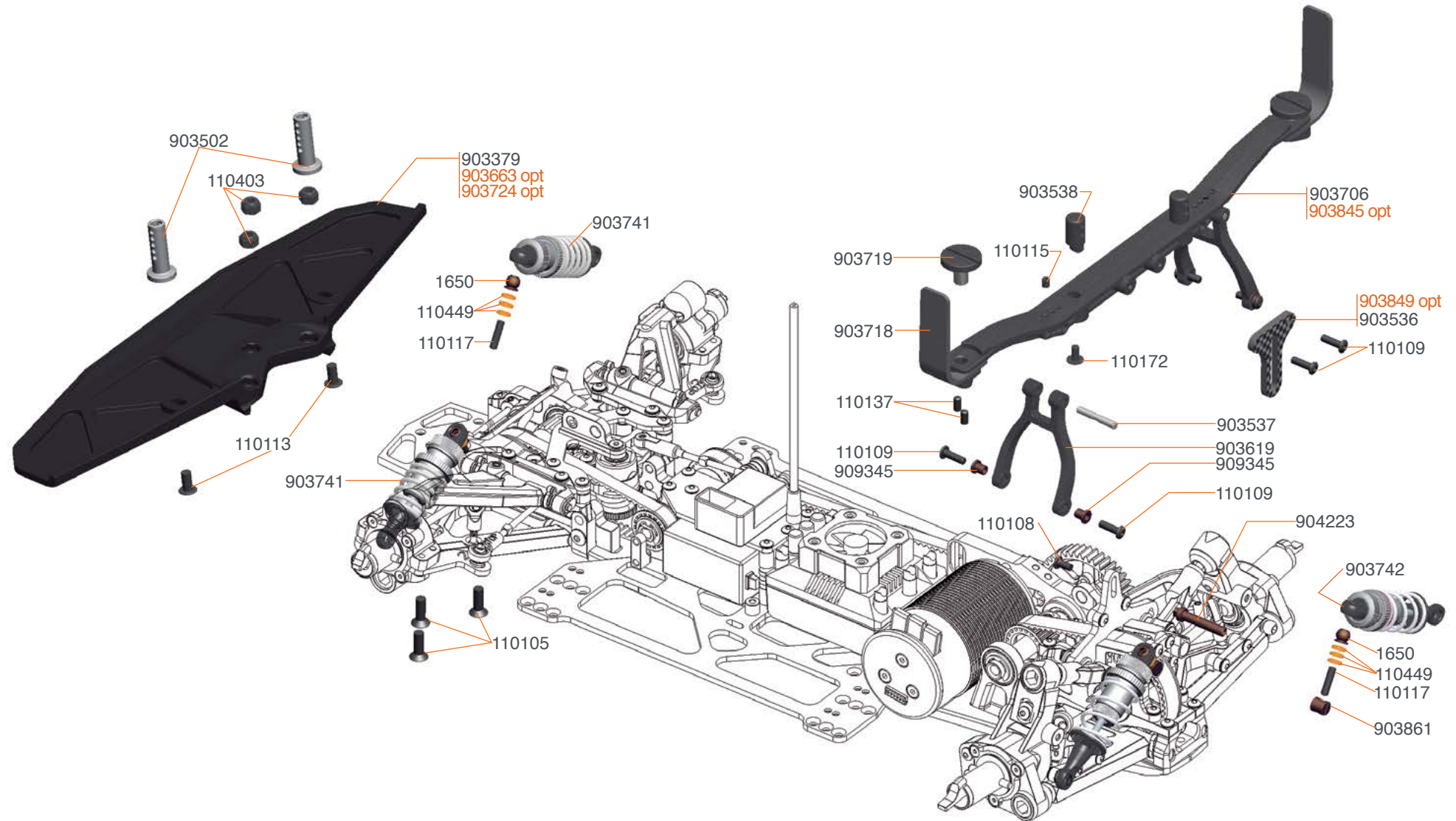


# ELECTRONICS ASSEMBLY EXPLODED VIEW



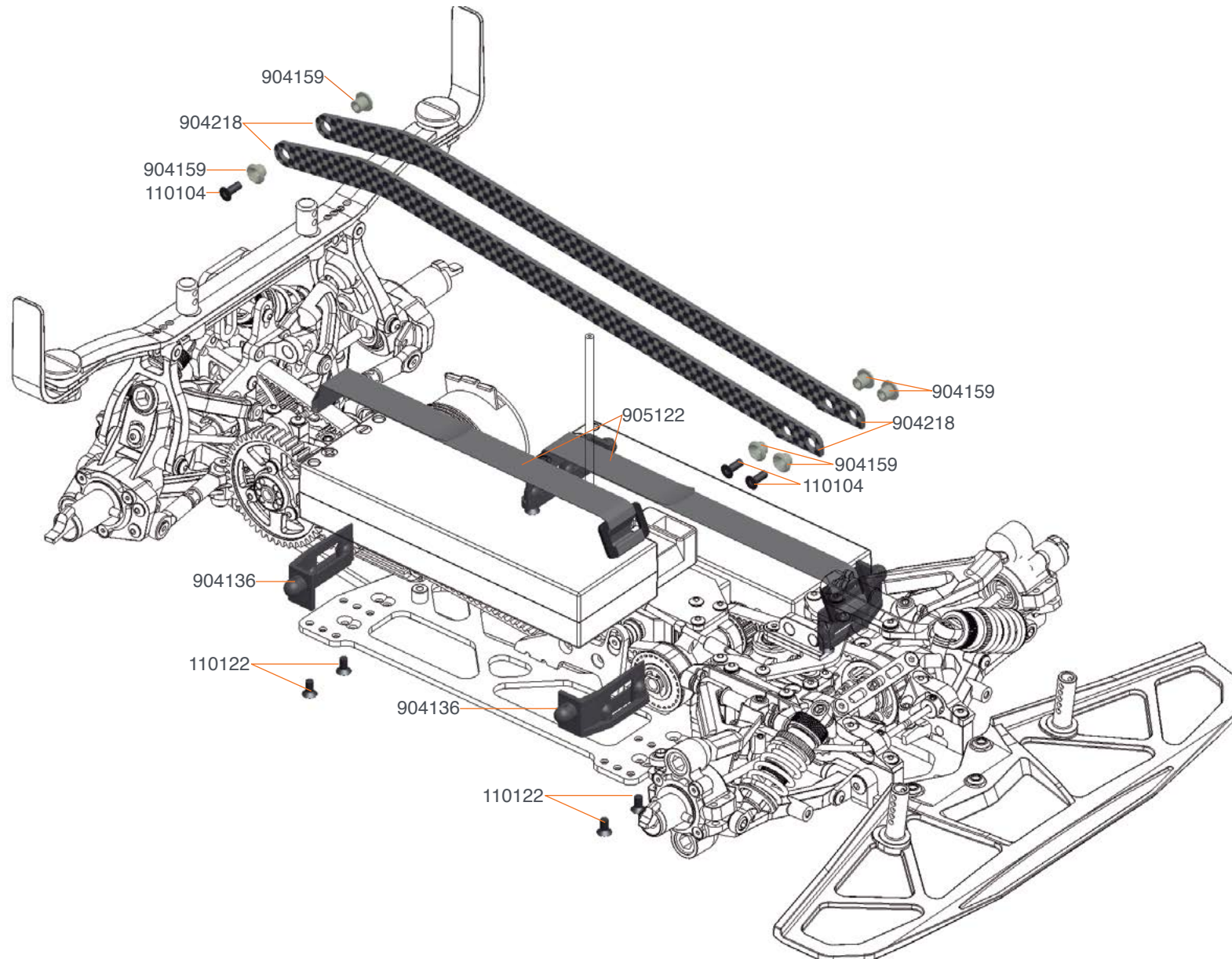
903791 Servo lever 23T alu  
 903792 Servo lever 24T alu  
 903793 Servo lever 25T alu

# BUMPER AND BODYMOUNT EXPLODED VIEW



903663 Bumper 1/8 FLOW  
 903664 Bumper insert set (2+2) FLOW  
 903724 Bumper light S989

903845 Bodymount carbon set S9XX  
 903849 Bodymount centerplate BB S9XX



# TEAM SERPENT NETWORK

## 990e EVO SPARE PARTS



## 990e EVO OPTIONALS PARTS



## SERPENT TOOLS



## SERPENT MERCHANDISING



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**EVO***e*  
*1/8 ON ROAD SCALE*



57729-1 Manual 990e EVO

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